



U.S. DEPARTMENT OF
ENERGY

Energy Efficiency &
Renewable Energy



Solar Energy Technologies Program

The Prospect for \$1/Watt Electricity from Solar

\$1/W Workshop
August 10, 2010

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Solar Energy Technologies Program (SETP)

Department of Energy

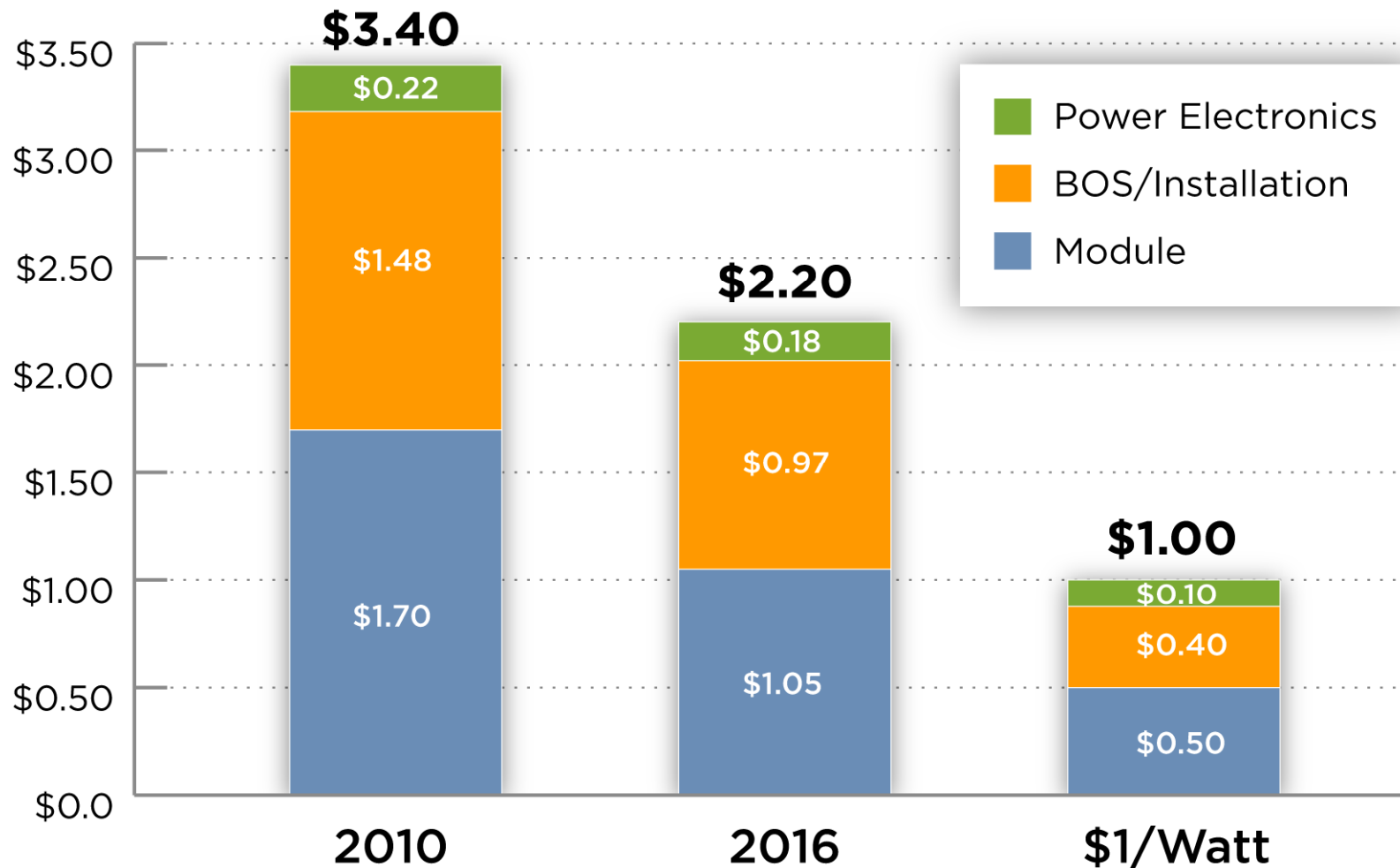
Office of Energy Efficiency and Renewable Energy

“It’s tough making predictions, especially about the future.”

- Several sources

Reaching Cost Reduction Targets will require advances in all PV system components

Utility System with \$1/W Goal



Utility PV: LCOE Targets

Financing Conditions

- Low: 8.2% after-tax WACC
- High: 9.9% after-tax WACC

Geographic Locations

- Phoenix, AZ
- Kansas City, MO
- New York, NY

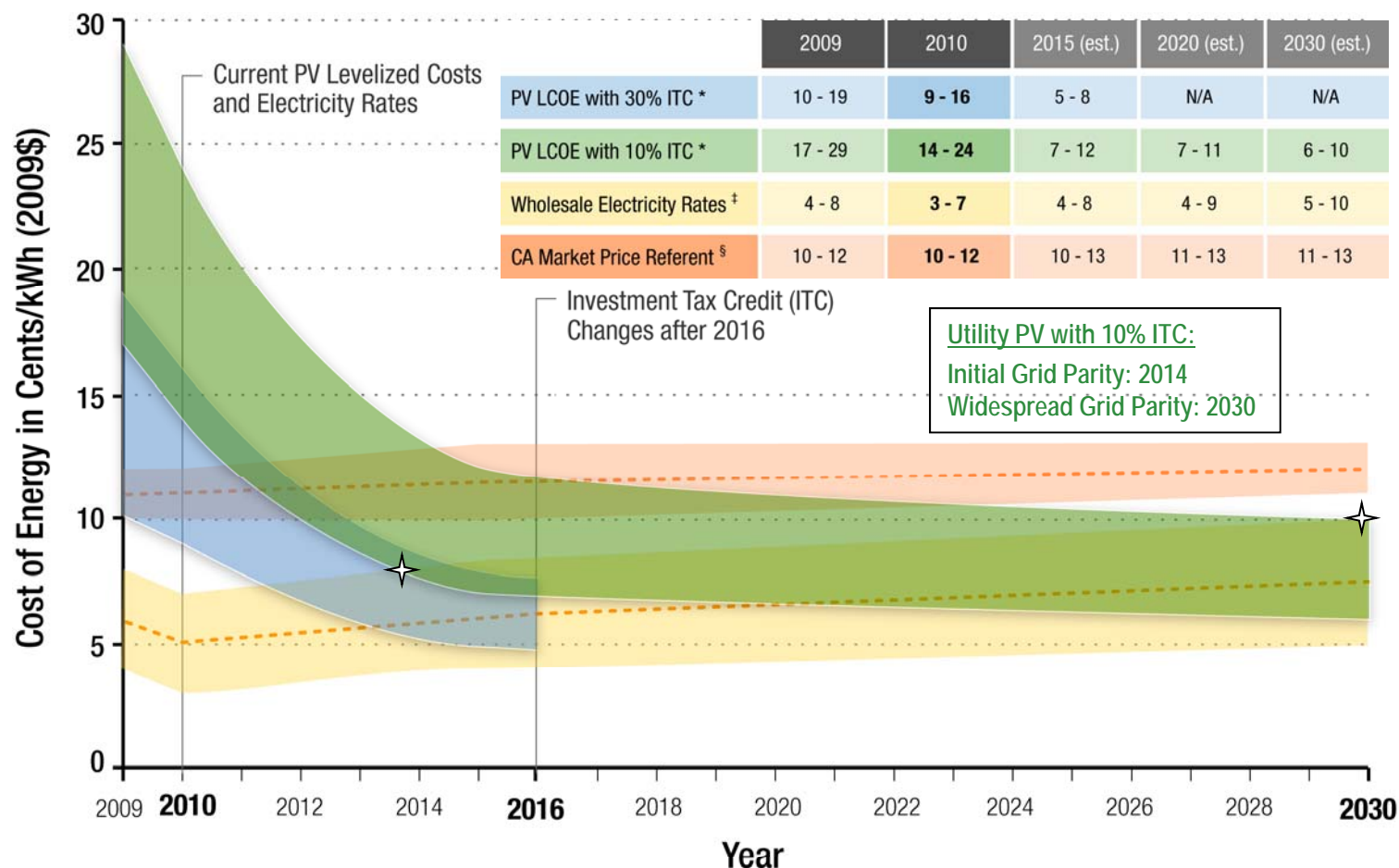
2015

- With the 30% ITC, PV is broadly competitive with wholesale electricity rates under all conditions
- With the 10% ITC, PV is equal to or below the CA MPR under most conditions and competitive with high wholesale electricity rates under the best insolation and financing conditions

2030

- With the 10% ITC, PV is broadly competitive with wholesale electricity rates under all financing and insolation conditions

Utility PV



* Assumes IOU or IPP ownership of PV, and thus the LCOE includes the taxes paid on electricity generated. Includes 5-year MACRS but not state or local incentives. The range in utility PV LCOE is due to different insolation and financing conditions. For a complete list of assumptions, see DOE Solar Cost Targets (2009 – 2030), in process.

† The electricity rate range represents one standard deviation below and above the mean U.S. wholesale electricity prices.

§ The 2009 CA MPR includes adjustments by utility for the time of delivery profile of solar (low case: SDG&E, mid case: PG&E, high case: SCE).

Residential PV: LCOE Targets

Financing Mechanisms

- Home Mortgage (80% financing, 6.0% interest, 30-year term)
- Home Equity Loan (100% financing, 7.75% interest, 15-year term)

Geographic Locations

- Phoenix, AZ
- Kansas City, MO
- New York, NY

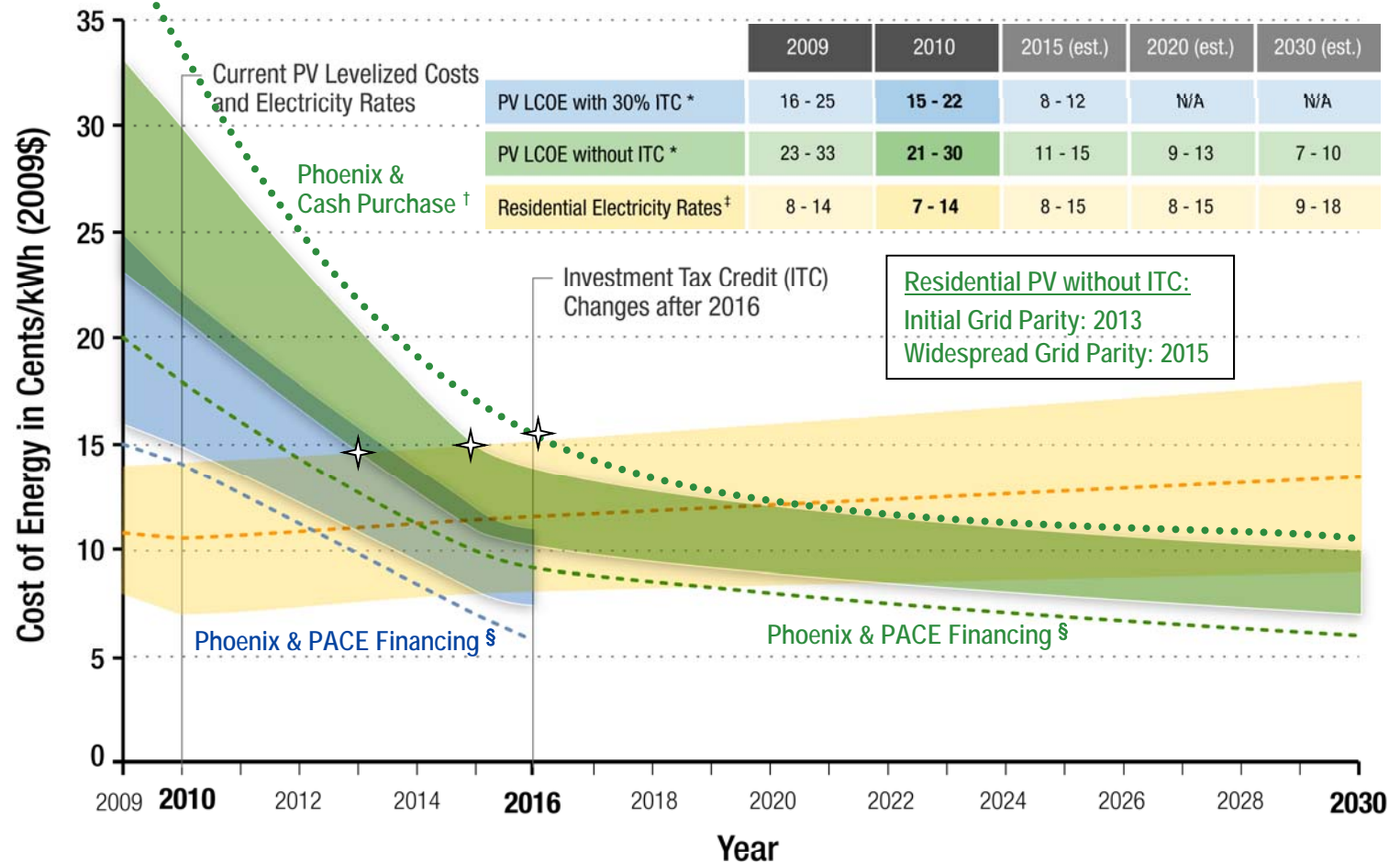
2015

- Without the ITC, PV is broadly competitive with residential electricity rates under all financing and insolation conditions

2030

- Without the ITC, PV has levelized costs that are lower than most residential electricity rates

Residential PV



* No state, local or utility incentives are included. The range in residential PV LCOE is due to different insolation and financing conditions. For a complete list of assumptions, see DOE Solar Cost Targets (2009 – 2030), in process.

† The electricity rate range represents one standard deviation below and above the mean U.S. residential electricity prices.

§ Property Assessed Clean Energy (PACE) Financing assumes 100% financing at 5.0% interest with a 20-year payback schedule

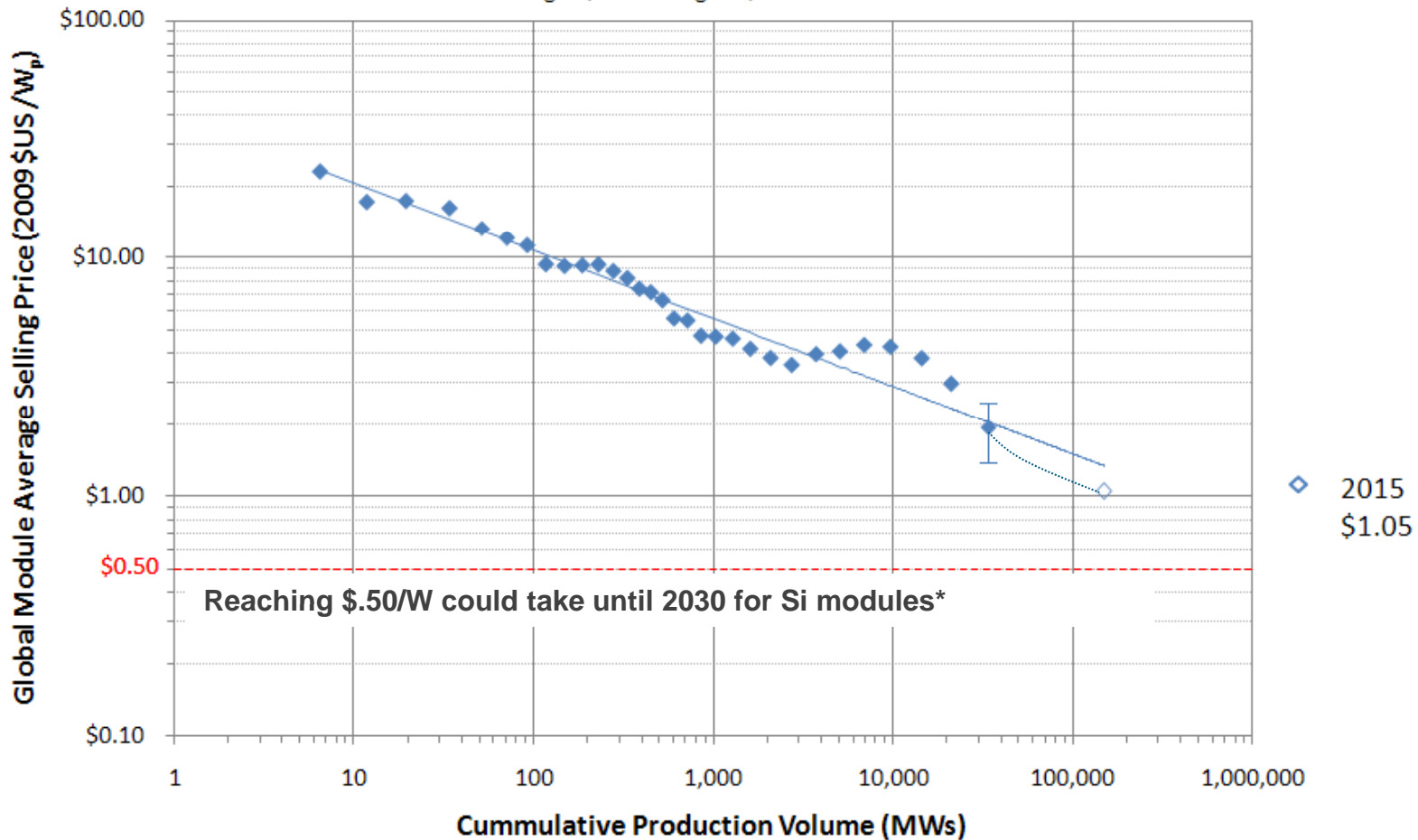
† Cash purchase assumes a discount rate of 9.2% (nominal), equal to the long term return on the S&P 500

Solar PV Cost Reduction Progress, Potential of Known Technology Pathways

Solar PV Experience Curves:

Crystalline Silicon (c-Si)

Sources: Navigant, Bloomberg NEF, NREL internal cost models



Manufacturing Cost Model Scope: Crystalline Silicon PV

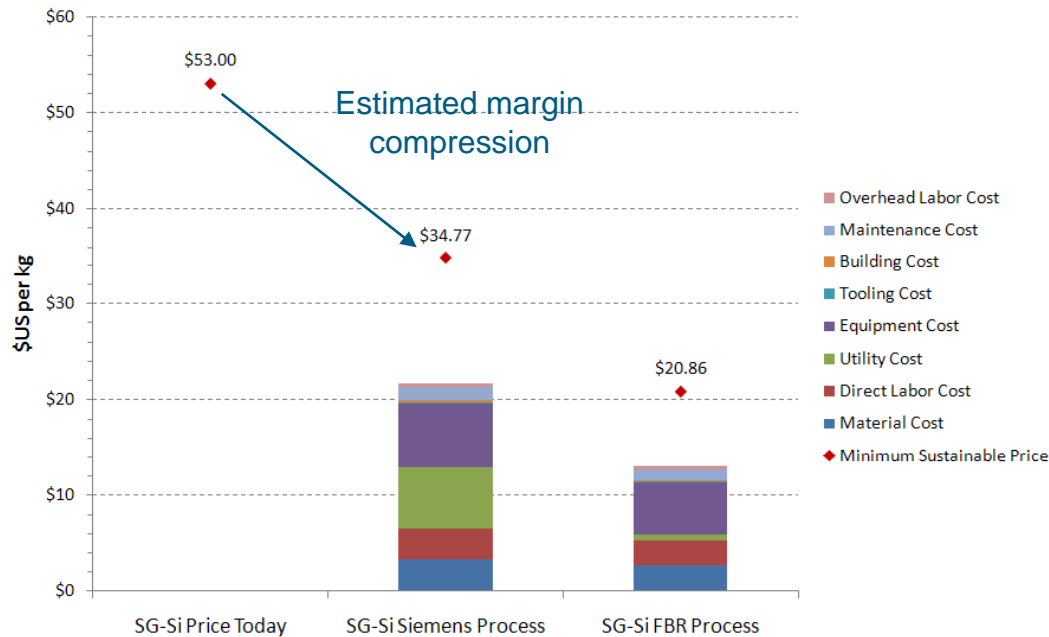


- Detailed cost models developed for each step:
- Evaluate Technical (Cost) Improvement Opportunities
 - Simulate discrete manufacturing operations
- Sensitivity to independent process, material properties
- Margins at each step in the value chain
 - Intermediate product sales opportunity
 - pro forma income statement
 - Minimum sustainable: eliminate market noise from projections
- Collaborations with stakeholders from throughout the Industry critical to model development

Cost reduction of silicon feedstock to be led by introduction of FBR process

Solar Grade Silicon Production Costs:

Today's Price¹, (2) Future Price Reduction Potential: Minimum Sustainable Prices (Siemens, FBR)²
 Sources: ¹SG-Si Price Today: Photon International Si Price Index (May 2010),
²FBR Costs: NREL Internal Estimate (Siemens Si)



FBR process cost advantages:

- Better silane gas utilization
- Lower temperature (energy)
- Improved yield (rates)
 - Capital utilization
- Total cost benefit: ~40%

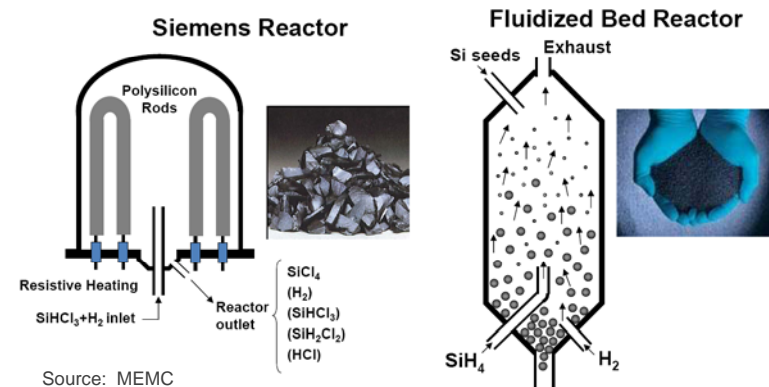
Material quality:

- Fewer metal, O₂ impurities

Crystal growth advantages:

- Multiple recharge (i.e. semi continuous Cz-growth)

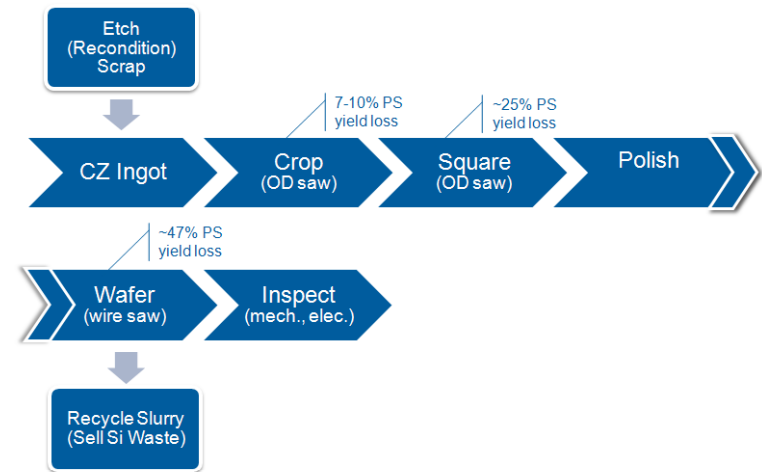
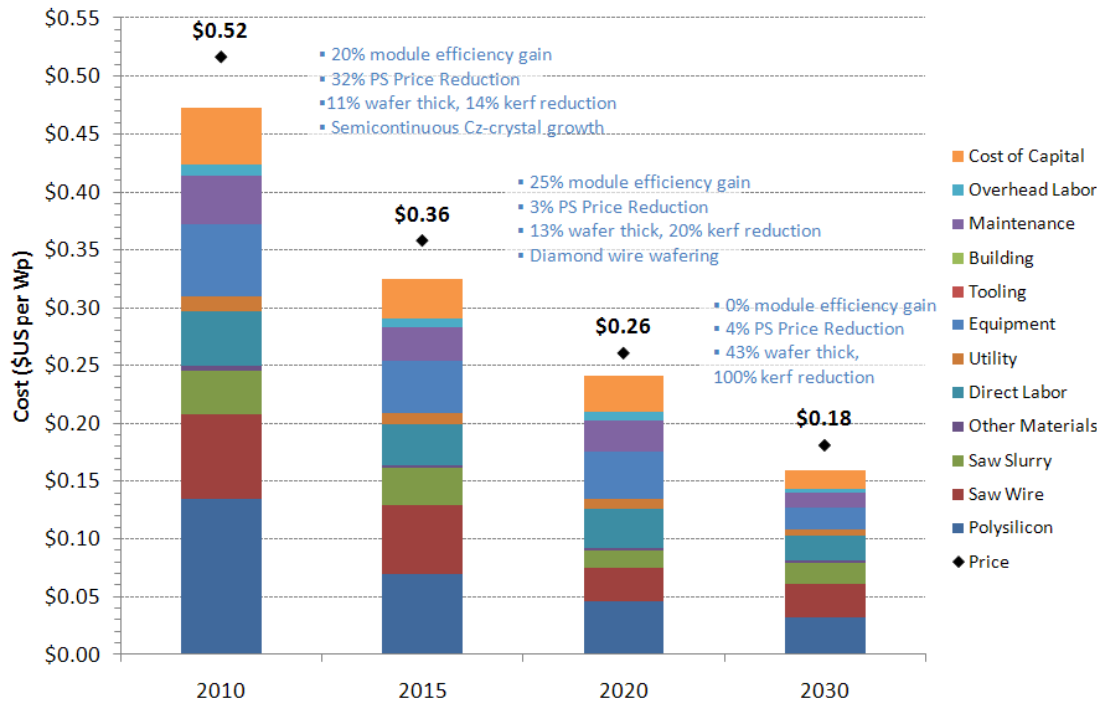
Polysilicon Manufacturing Methods



- By 2015, margin compression expected to drive SG-Si price to minimal sustainable.
- By 2030, 20% expected from FBR
- Additional driver for FBR will come from advanced cell architectures.

Cost Reduction Opportunities: c-Si Wafers

Mono Crystalline Silicon (c-Si) Crystallization and Wafering Costs:
Summary of Technical Improvement Strategies

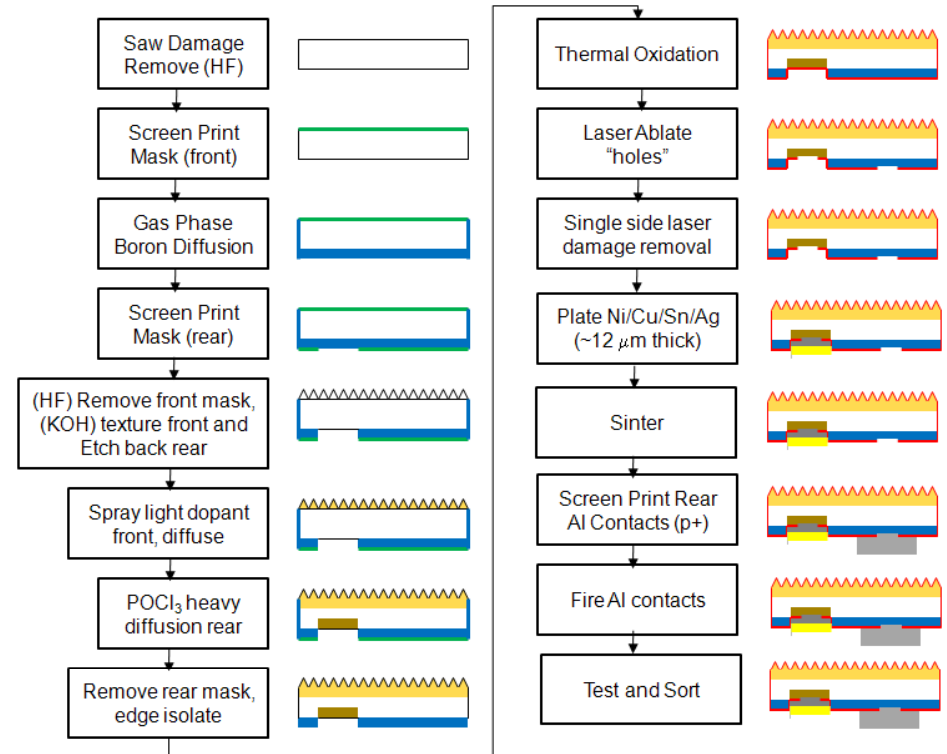
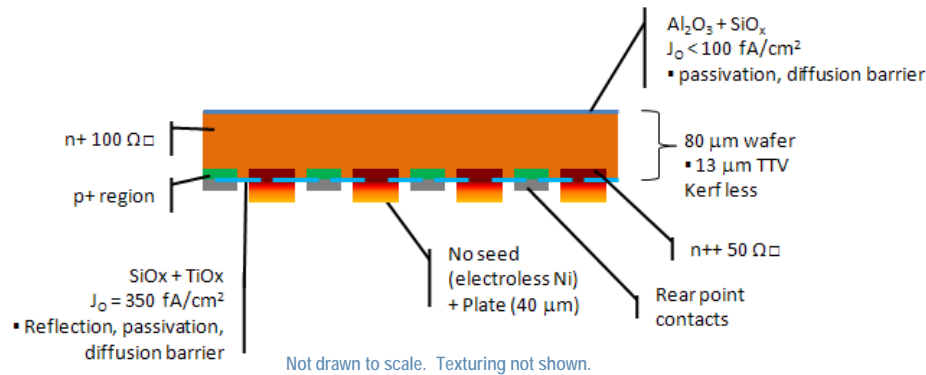


Source: Sigen

- **Key innovations**
 - Semi-continuous CZ-crystal growth
 - Diamond wire wafering
 - Kerfless wafer (80 microns)

c-Si Cell Description: 2030

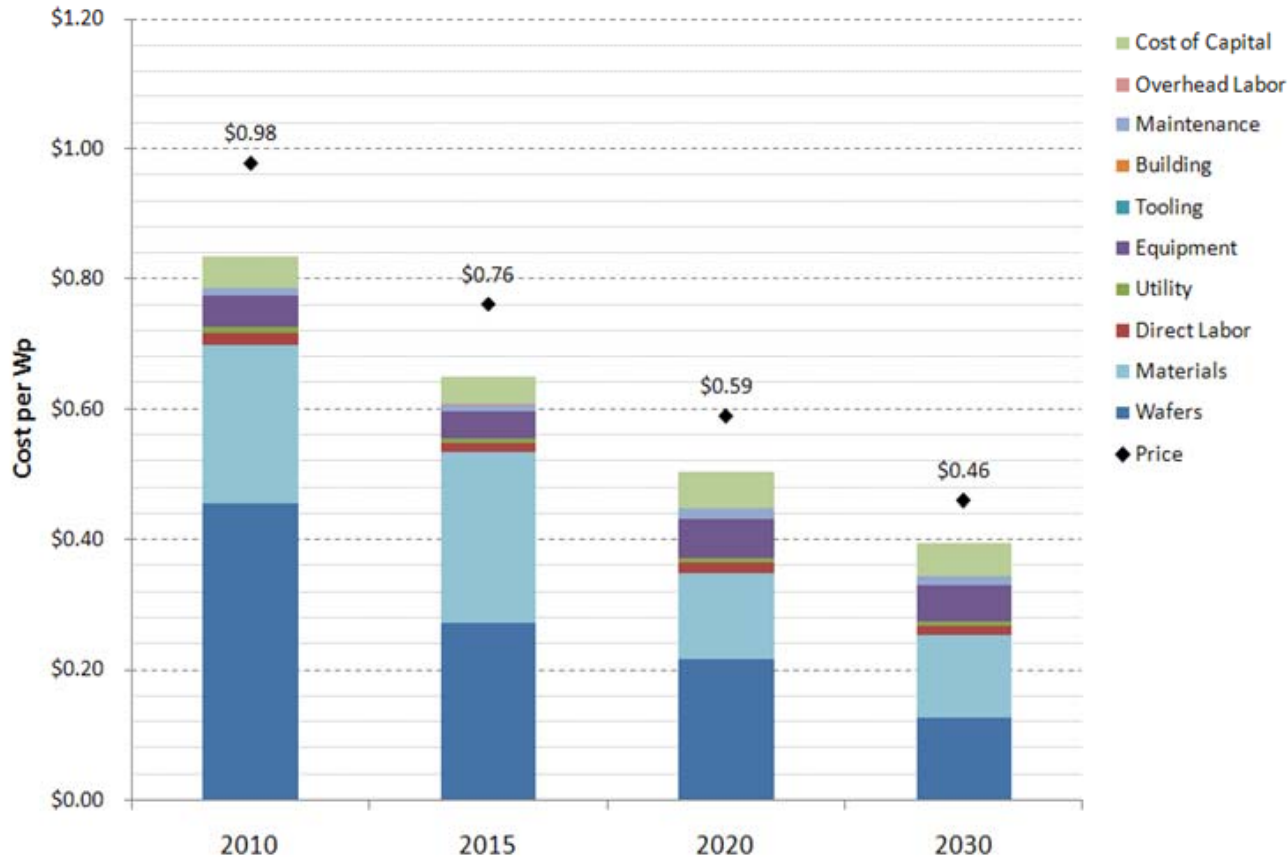
*Based on publicly disclosed (literature) cell designs, not intended to depict proprietary architectures



- All Rear (Interdigitated) Contacts
- High lifetime (n- type) wafer
- Ultra thin (80 microns) kerfless wafers
- High quality surface passivation
- Plated emitter contacts
 - Electroless nickel barrier, Cu plating
- Base point contact absorbers
 - Printed Al contacts

Mono Crystalline (c-Si) Cell Manufacturing Costs

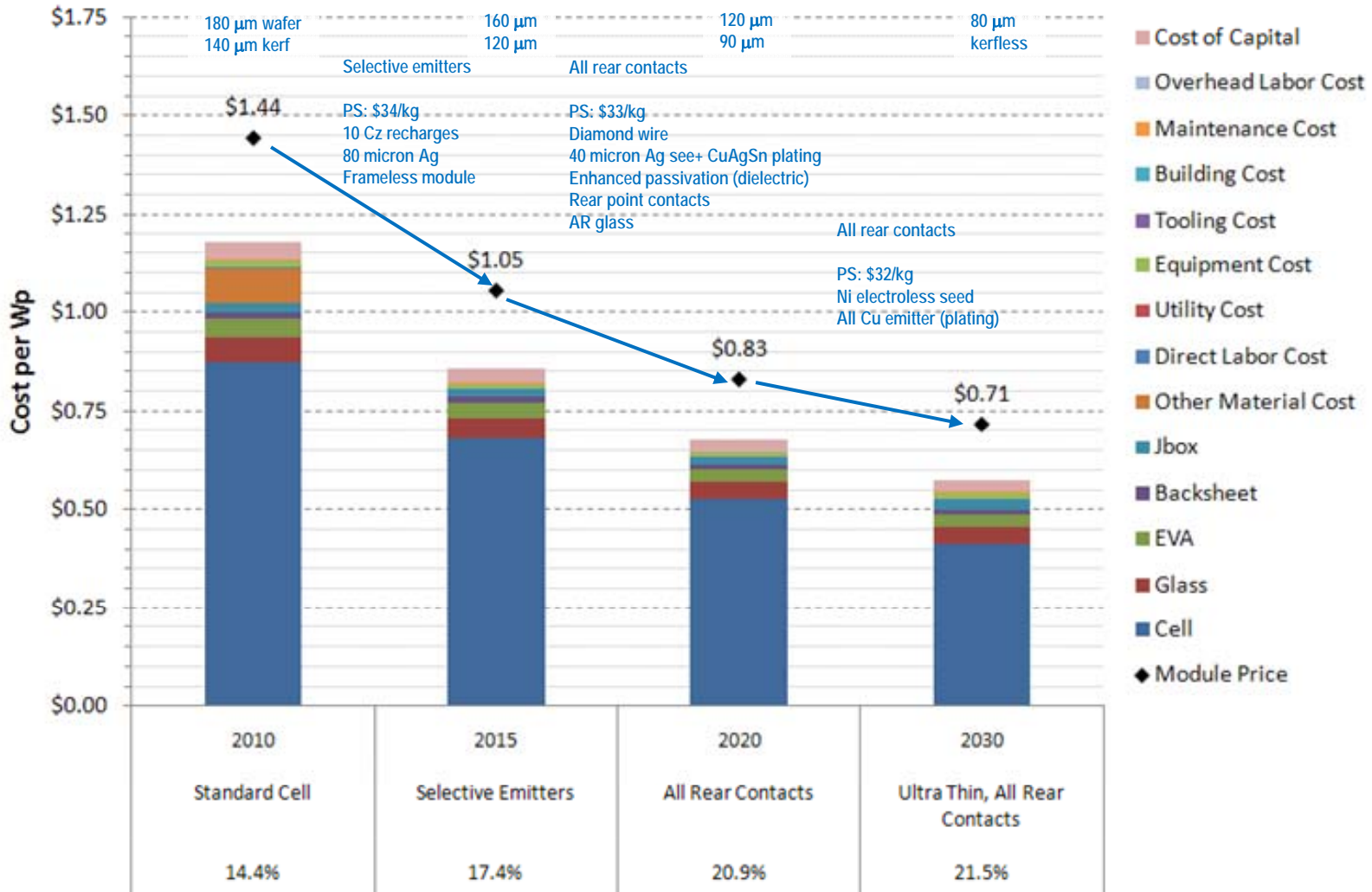
Standard cell (2010), selective emitter (2015), thin IBC (2020), ultra thin IBC (2030)



- Silicon PV approaching practical performance limit
 - 2030 case: 24% production average cell, 21.5% module

c-Si Module Costs

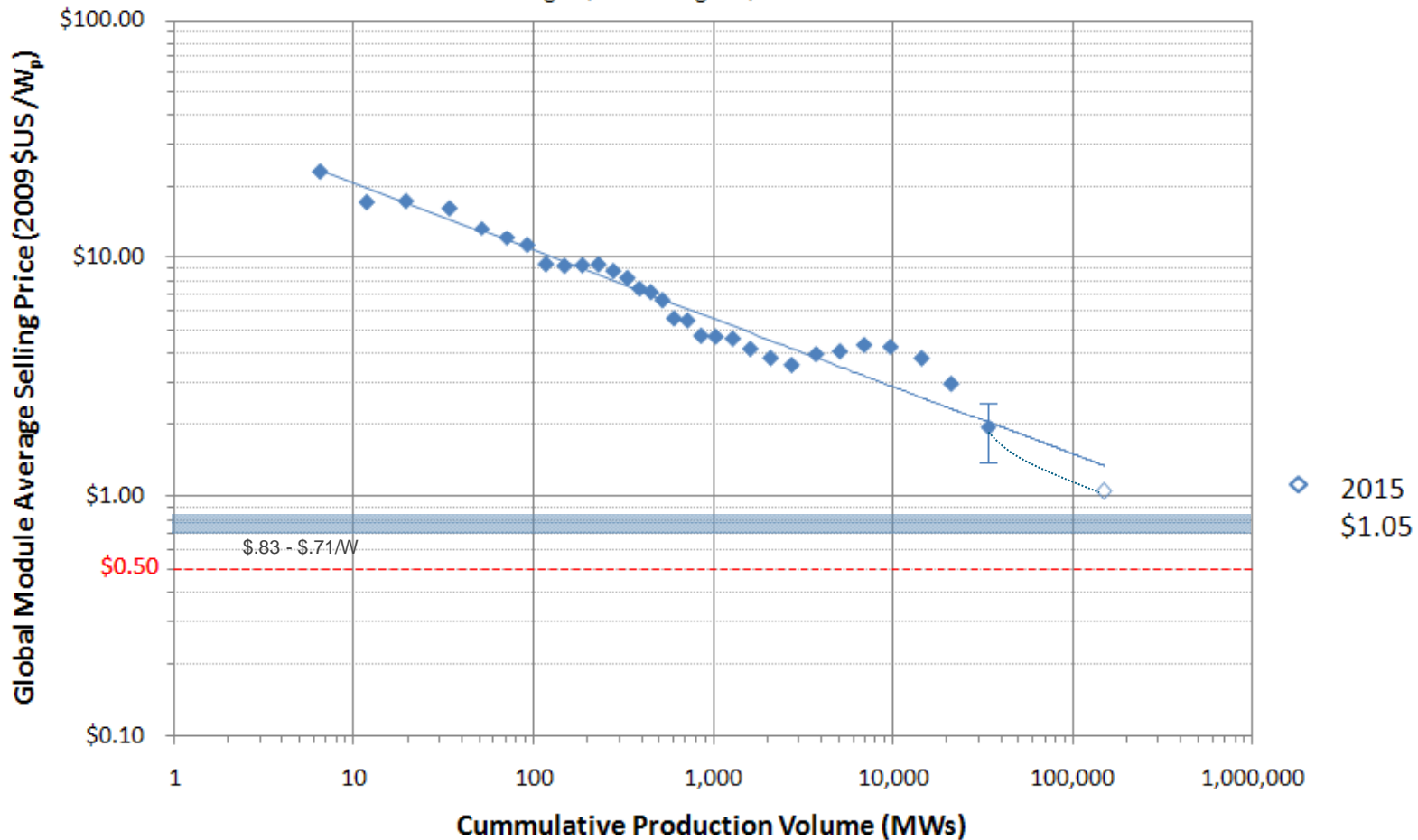
Mono Crystalline (c-Si) Module Manufacturing Costs Technical (Cost) Improvement Opportunities



Solar PV Experience Curves:

Crystalline Silicon (c-Si)

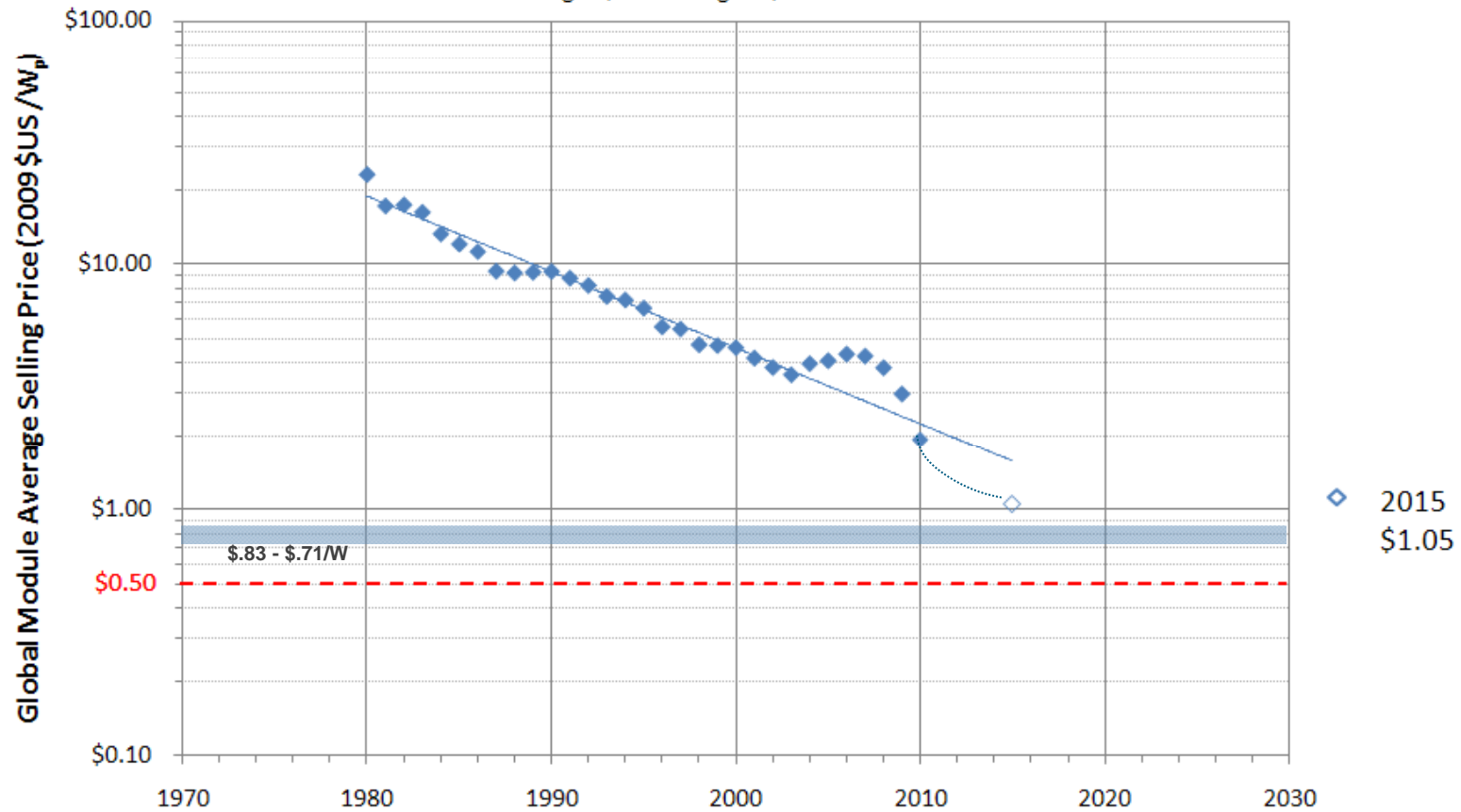
Sources: Navigant, Bloomberg NEF, NREL internal cost models



Solar PV Experience Curves:

Crystalline Silicon (c-Si)

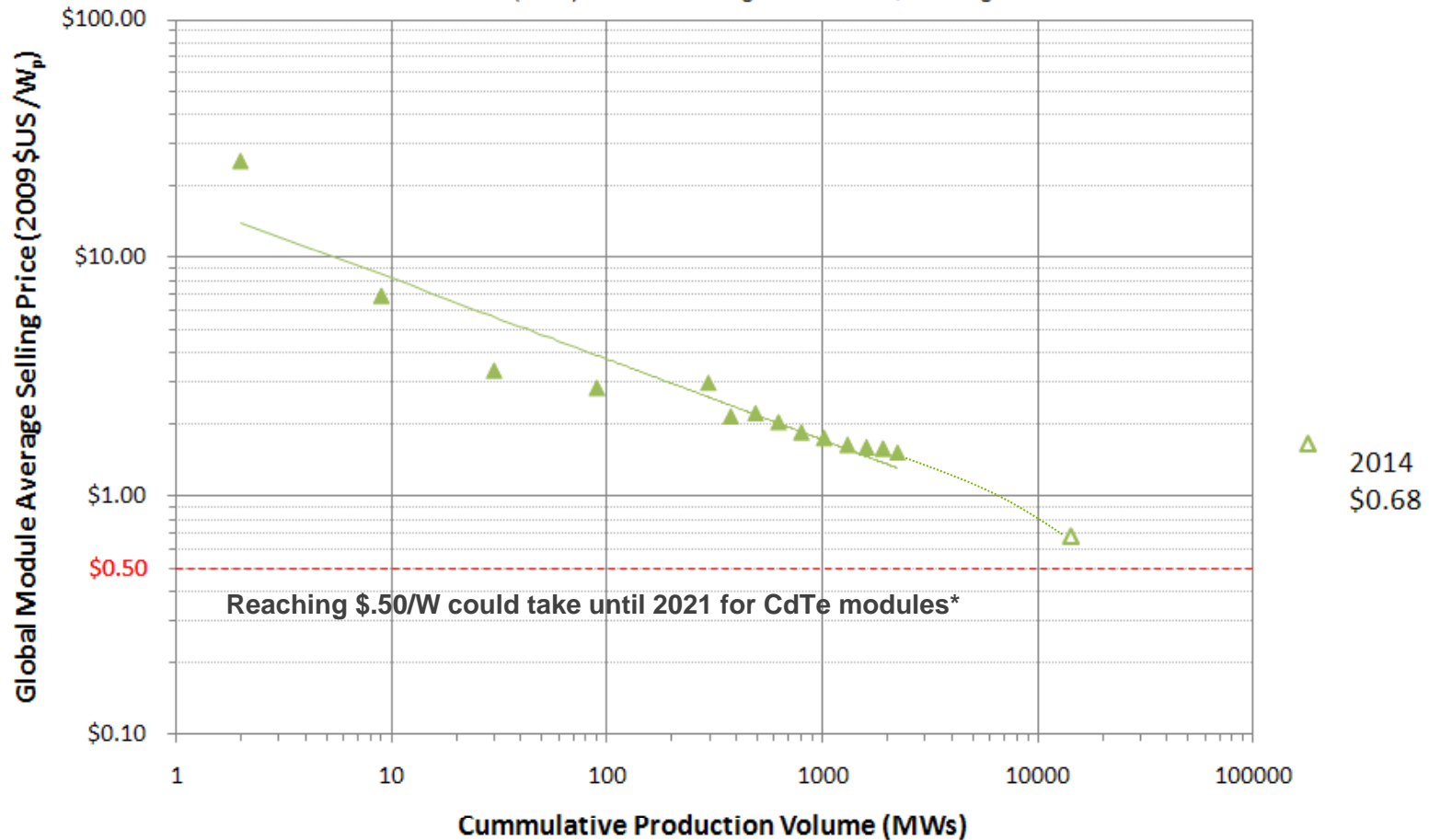
Sources: Navigant, Bloomberg NEF, NREL internal cost models



Solar PV Experience Curves:

Cadmium Telluride (CdTe)

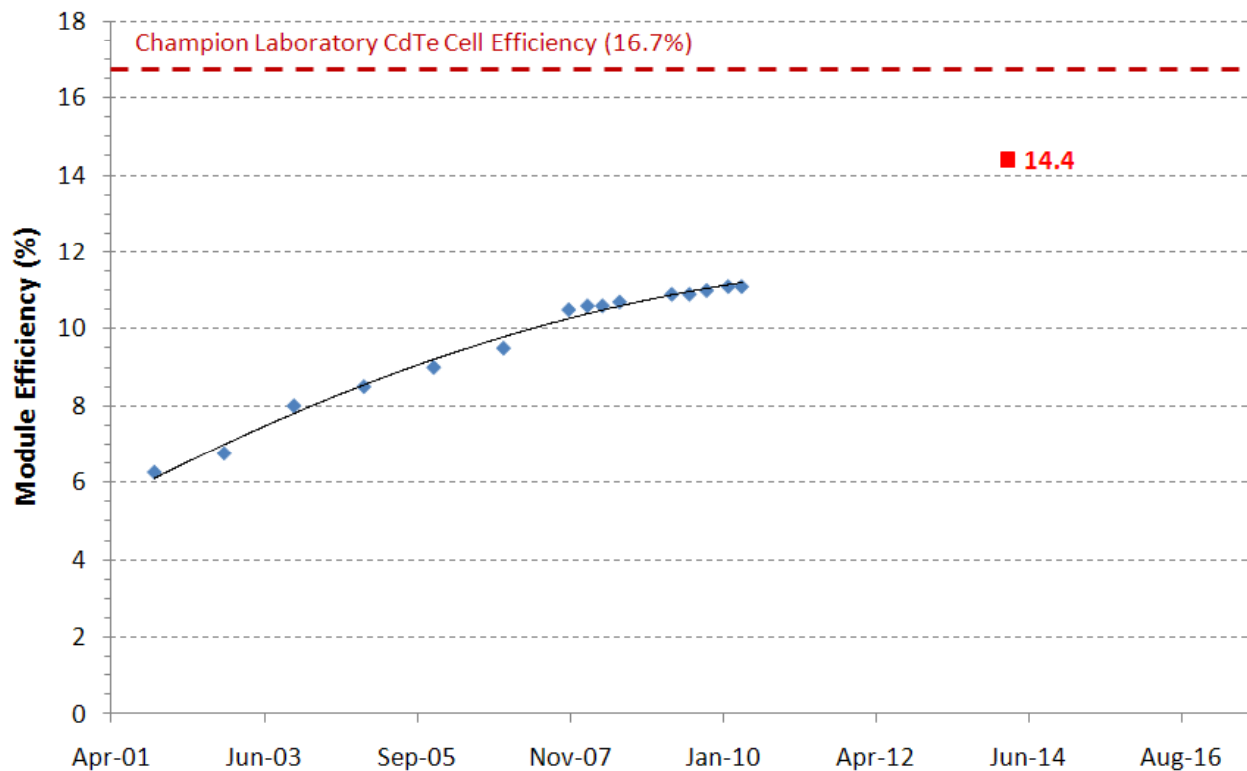
Sources: (CdTe) First Solar Earnings Presentation, SEC filings



CdTe Efficiency Road Map: Innovation Remains an Important Factor

CdTe PV Module Efficiencies:

(First Solar) Reported Module Efficiency Data (2001 thru Q1 2010),
Estimated (based on Champion Laboratory Cell) Production Potential

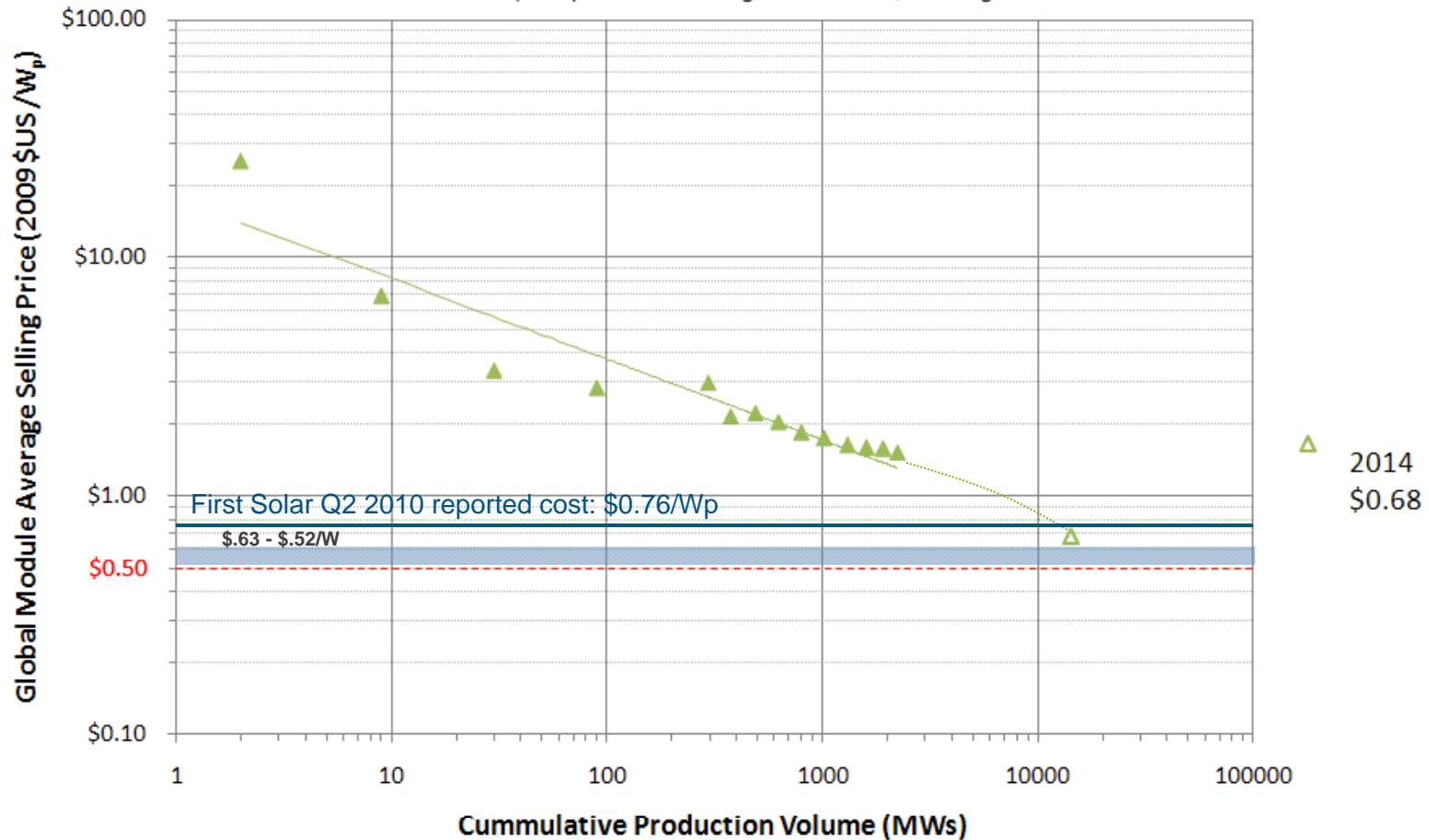


- First Solar stated (June 2009) goal for \$.52/W cost (\$.63/W price)
 - 14.4% implies a significant advancement in module technology (86% of current, or new 'champion cell')
 - Best in class c-Si module: ~79% of champion lab cell, many more years to close the gap

Solar PV Experience Curves:

Cadmium Telluride (CdTe)

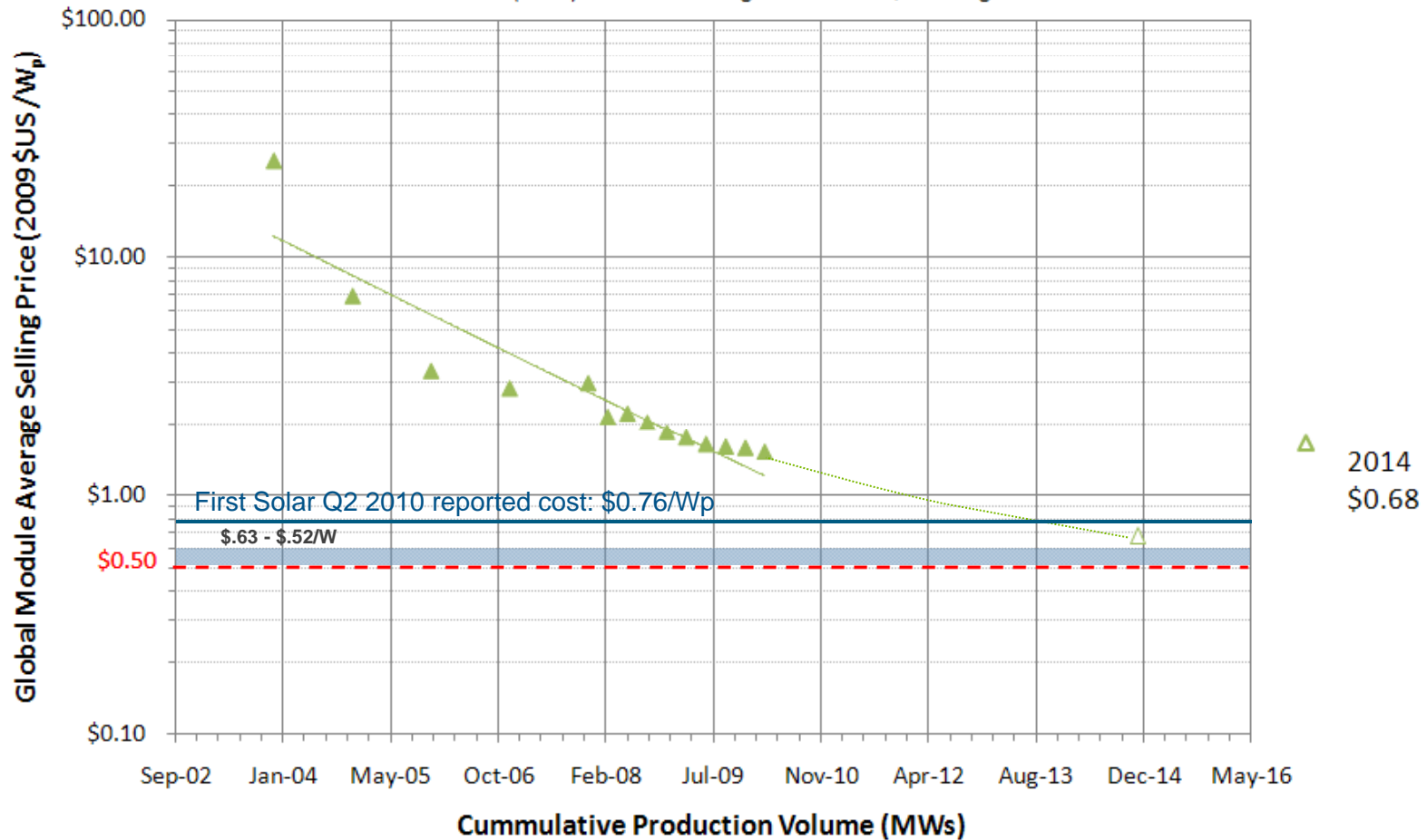
Sources: (CdTe) First Solar Earnings Presentation, SEC filings



Solar PV Experience Curves:

Cadmium Telluride (CdTe)

Sources: (CdTe) First Solar Earnings Presentation, SEC filings



\$0.50/W Module Challenge: Potential Breakdown of Module Costs

	2010	2015	\$1/W Target	
	Cost	Cost	Cost (\$/W)	Cost (\$/m ²)
Capital	\$0.24	\$0.20	\$0.10	\$28
Materials	\$1.11	\$0.49	\$0.23	\$68
Labor	\$0.27	\$0.12	\$0.06	\$17
Margin	\$0.79	\$0.24	\$0.11	
Total Module	\$1.70	\$1.05	\$0.50	

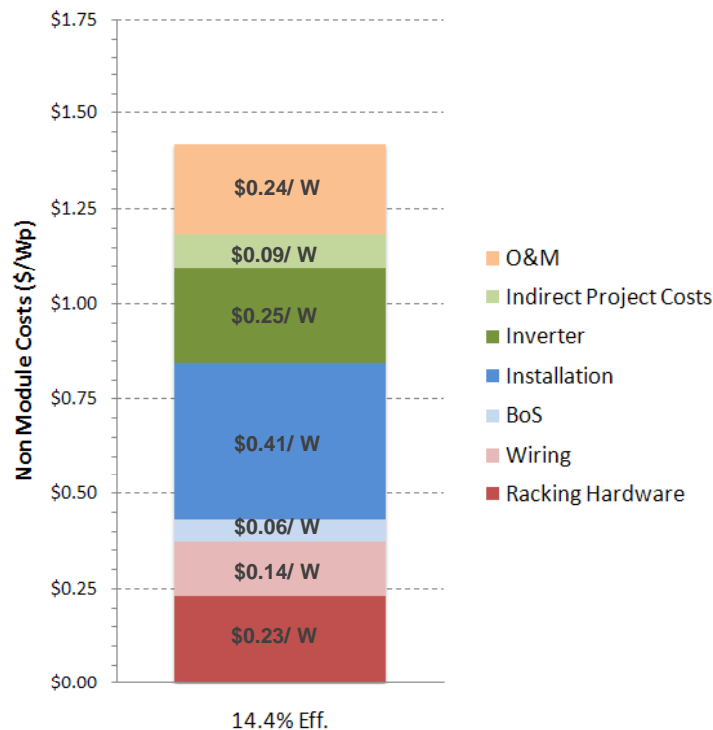
- In order to achieve \$0.50/W module selling price
 - Capex of \$0.70/W may be required.
 - Materials costs must be about \$68/m²*
 - Glass, EVA, and backsheet today costs about \$18/m², about 25% of the budget for materials. Metallization next significant opportunity.
 - Manufacturing labor must account for less than \$0.06/W
 - For 100 MW factory, equivalent to 120 FTEs at \$50k/yr fully loaded

*\$/m² assumes 25% efficiency

Non-Module Solar PV Installation (BoS) Costs

Non Module Utility Scale Solar PV System Costs

20 MW Fixed axis Ground Mount System, Includes: O&M, Inverter



- Glass module installation costs burdened by disaggregate systems (number of components)
 - Integrate components at factory?

'Installation' labor:

- Nearly 75% of labor hours skilled
 - Electrician wage premium
 - Grid connect, wiring, power, other electronics

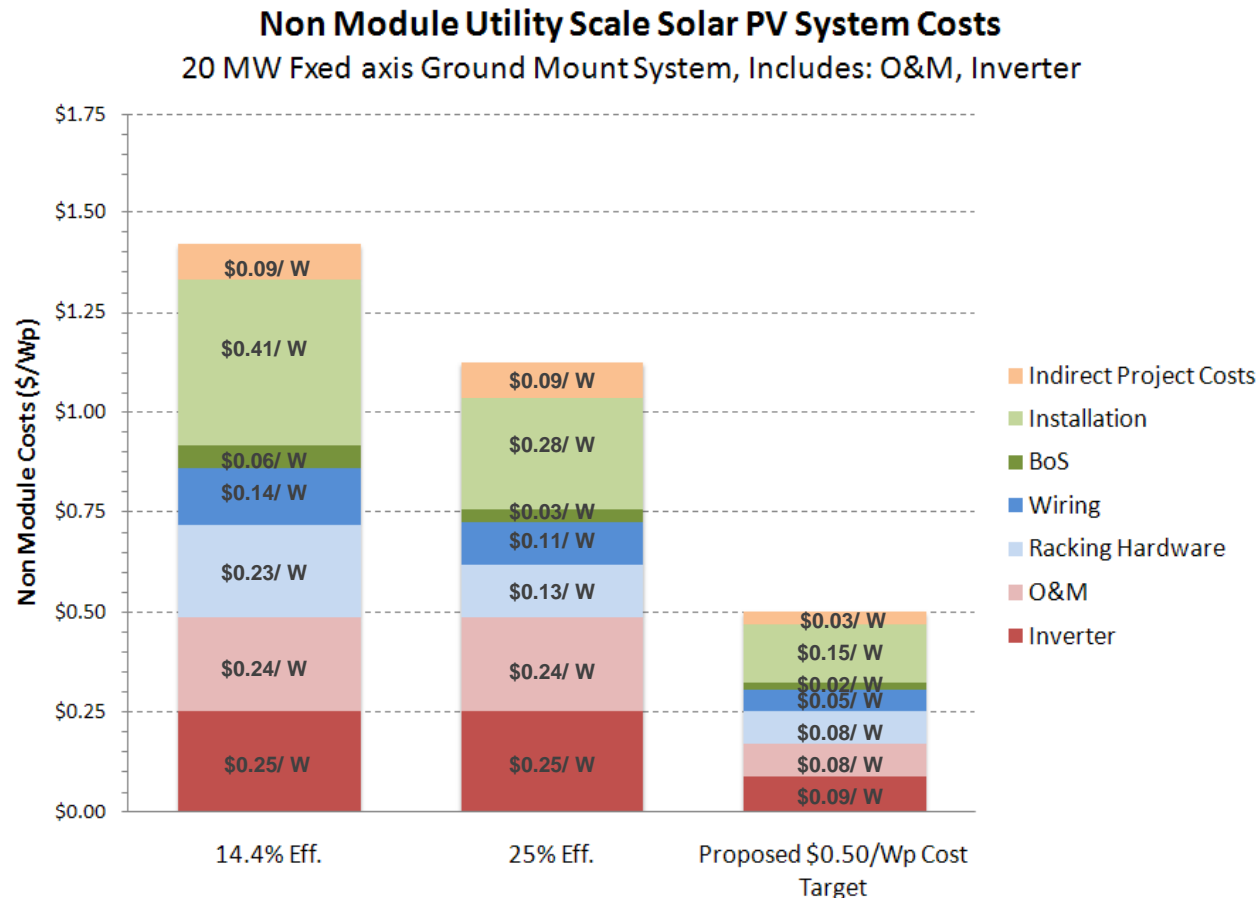
'O&M' costs: reliability

- Inverter reliability, repair costs
- System monitoring and preventative maintenance

'Indirect Project Costs' vary:

- Environmental review: \$100K, up to \$1 MM and 2 years
- Land prep.: <\$0.10/Wp, depending on site selection
- Transmission interconnect: \$1.0-\$1.5 MM, up to \$80 MM (prohibitive)

Utility Scale Solar PV: Non Module Costs

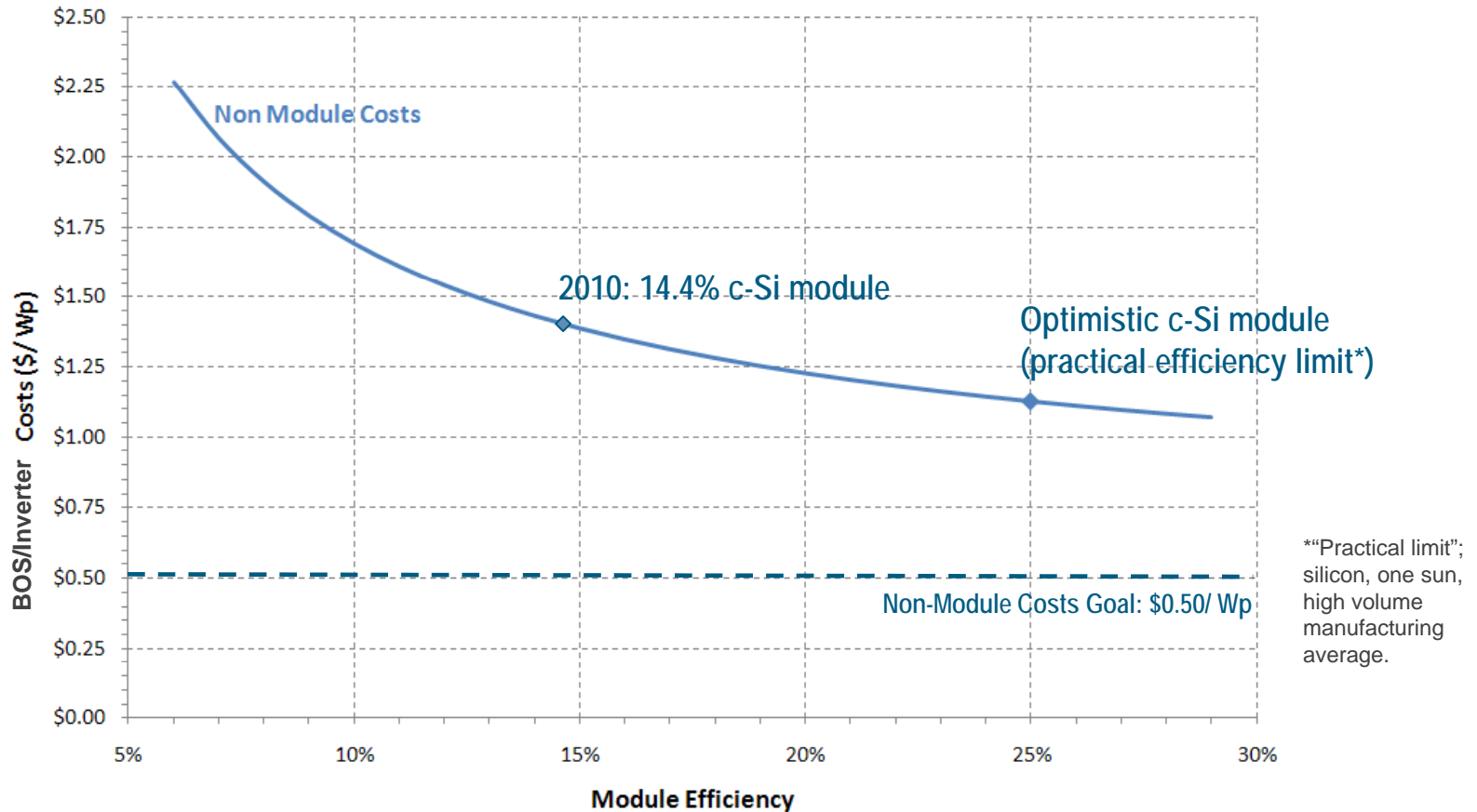


Relative to the 25% module efficiency scenario, the \$0.50/Wp system must:

- Reduce fixed power costs (Inverter, O&M) by 66%
- Trim (short, long) wiring costs (content) and installation by 50%
- Decrease racking hardware, BoS components by 33%

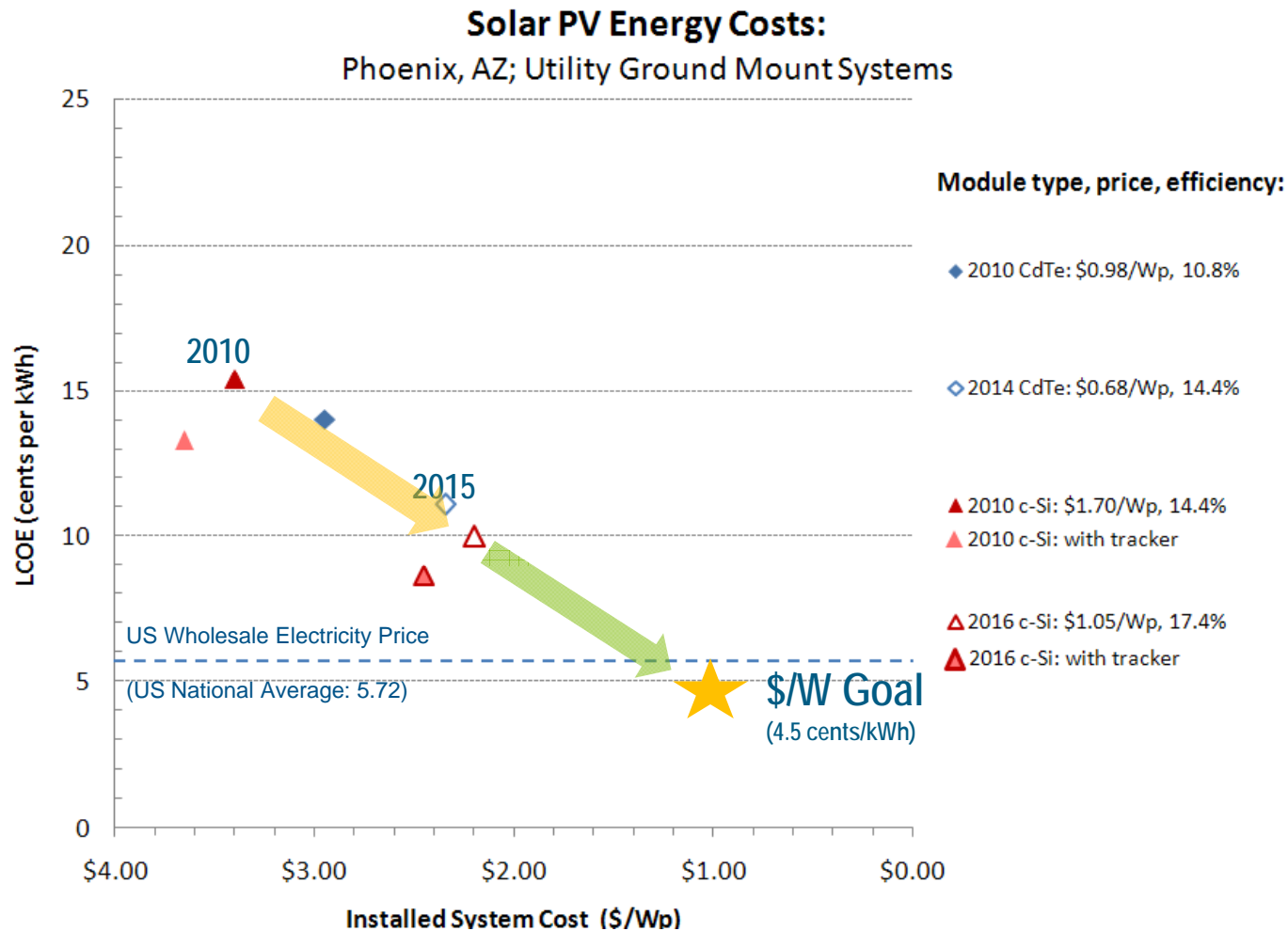
Non Module Cost-Sensitivity to Efficiency

Non Module Utility Scale Solar PV System Costs
20 MW Fixed axis Ground Mount System, Includes: O&M, Inverter



- Module efficiency alone is not adequate to achieve grid parity (non-module costs exceed \$/W at practical limit; 25%)

Solar PV Energy Costs: Current and Projected, Leading Technologies



- Unsubsidized Solar PV energy costs will remain >50% higher than US wholesale average (optimal solar resources)

- History of module cost reduction may not continue to be extrapolated
- Cost target for broad (unsubsidized) US adoption likely requires revolutionary technical innovations
 - Module cost and performance
 - Power electronics efficiency and reliability
 - BoS, installation costs
- Focus on high cost electricity markets may reduce the incentive for such industrial investments
- Success in the US market at \$1/W will enable US companies to lead in other regions of the world

Thank You



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