

# Lab #3

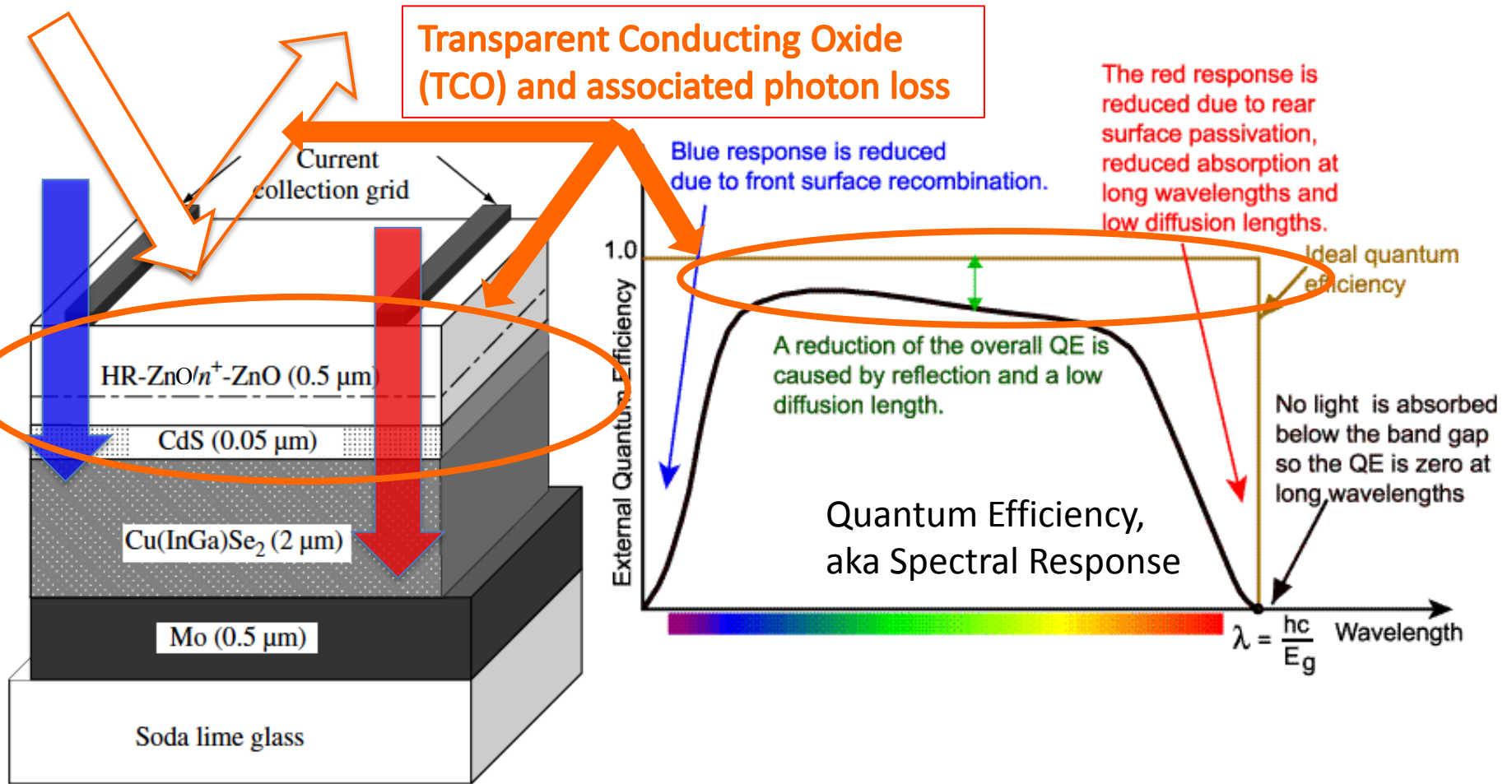
# Transparent Conductors

R.J. Ellingson and M.J. Heben

Sept. 17, 2013

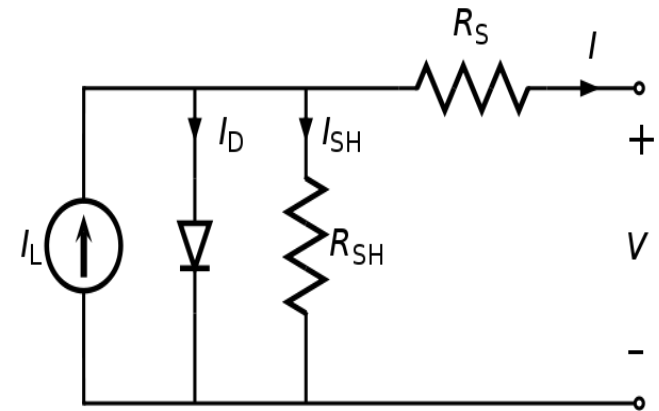
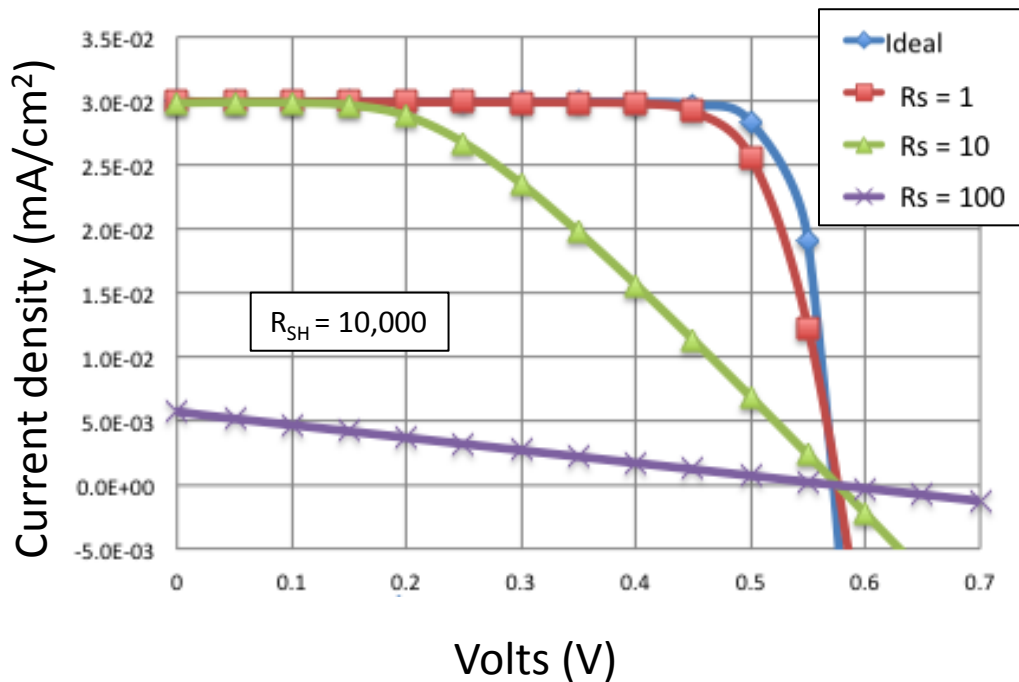
PHYS 4580, 6/7280

# Impact of Optical Loss in Window Layer in PV Cells



Schematic cross section of a typical Cu(InGa)Se<sub>2</sub> solar cell

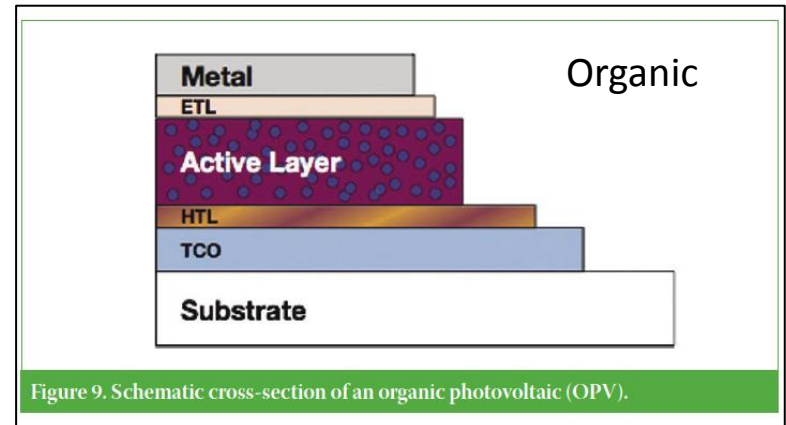
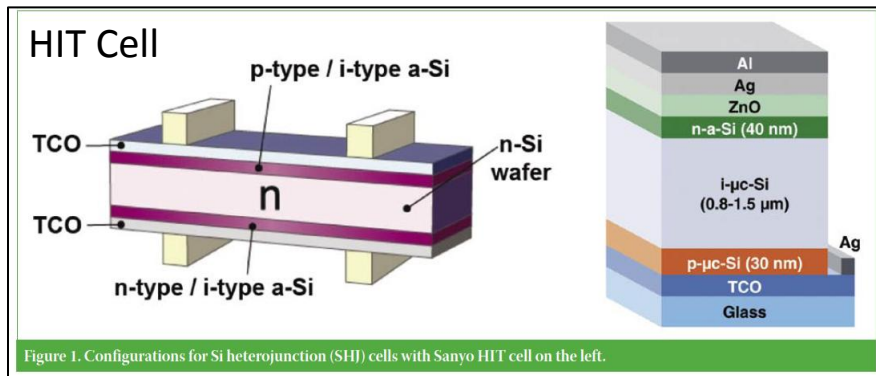
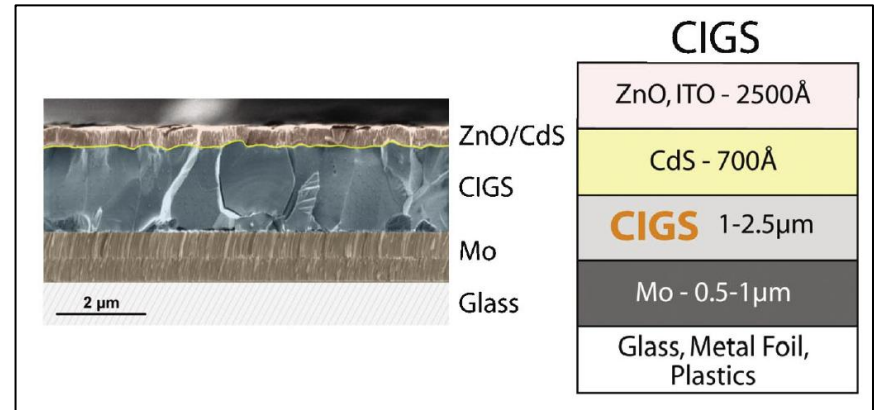
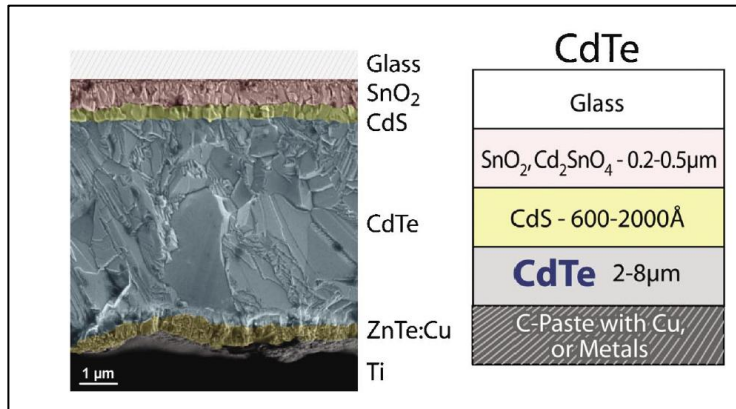
# Impact of Electrical Loss Due to High Series Resistance ( $R_S$ ) PV cells



Diode equation with  $R_S$  and  $R_{SH}$ :

$$I = I_L - I_0 \exp \left[ \frac{q(V + IR_S)}{nkT} \right] - \frac{V + IR_S}{R_{SH}}$$

# TCOs are Used in *All* PV devices



From:  
**Transparent conducting oxides for advanced photovoltaic applications**

John D. Perkins & David S. Ginley, National Renewable Energy Laboratory, Golden, Colorado, USA

This paper first appeared in the third print edition of *Photovoltaics International* journal.

# Long History of TCO R&D

“It is an object of this invention to provide on glass or other electrically non-conductive surfaces thin transparent coatings or films possessing the property of electrical conductivity, which coatings are clear, hard and tenacious and of uniform thickness; which are in intimate contact with the glass or other surface; and which will retain these properties under adverse conditions” – *Harold McMaster*

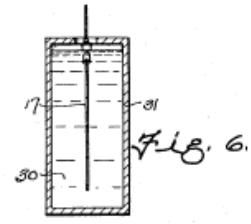
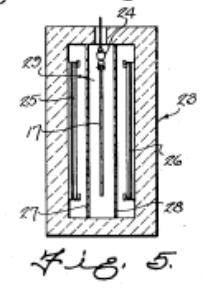
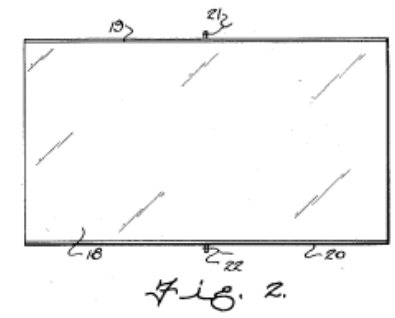
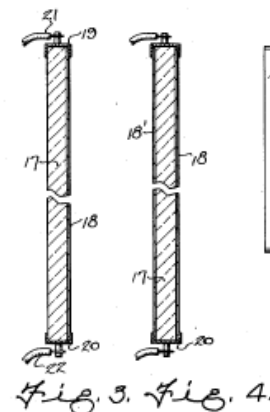
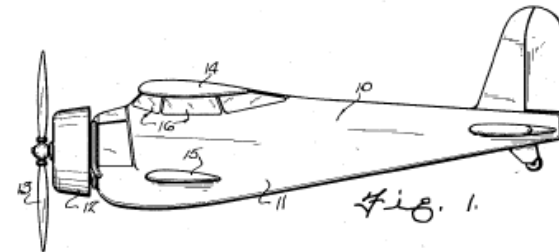
Oct. 21, 1947.

H. A. McMASTER

2,429,420

CONDUCTIVE COATING FOR GLASS AND METHOD OF APPLICATION

Filed Oct. 5, 1942

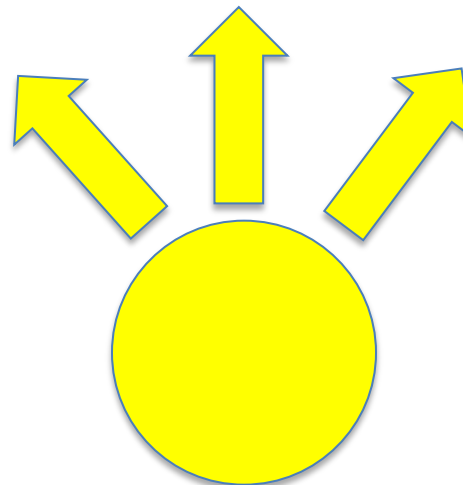
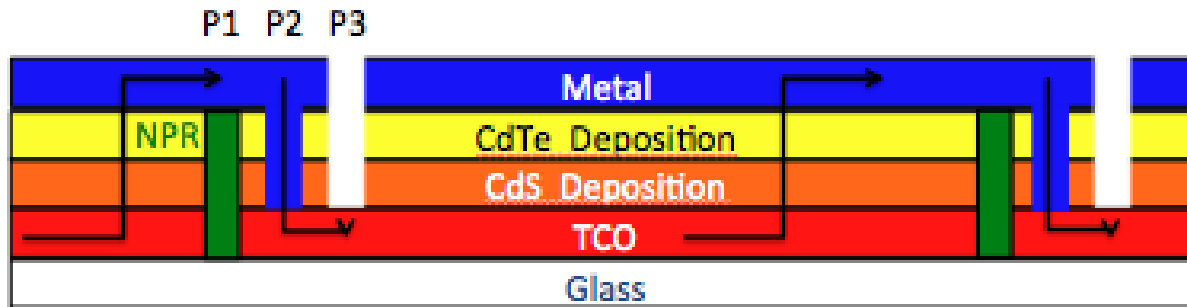


Inventor  
HAROLD A. McMASTER

Frank Green  
Attorney

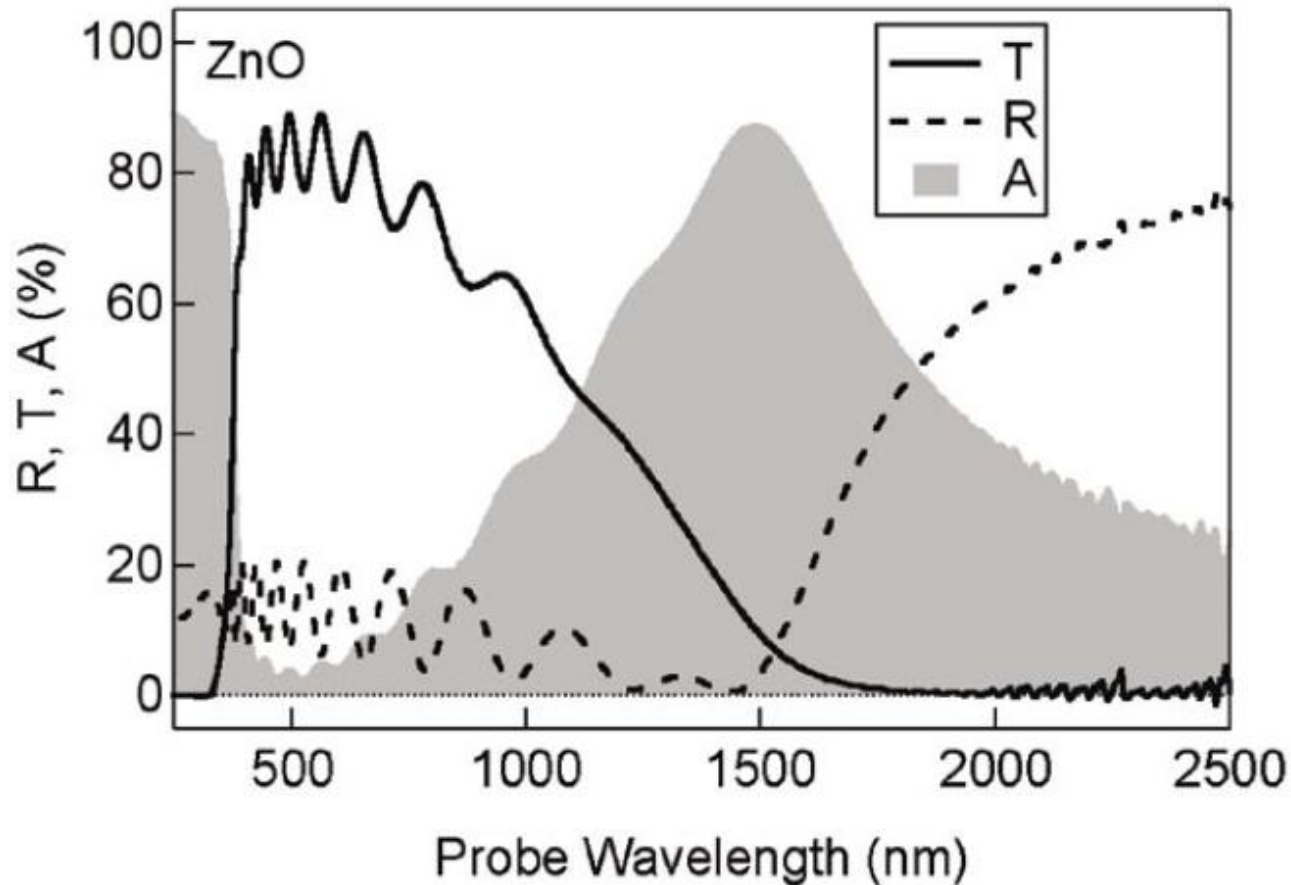
# Monolithically Integrated TF Module

*The balance between electrical conductivity and optical transparency becomes even more important when current and photons are to be collected over large areas, as is the case in a module.\**

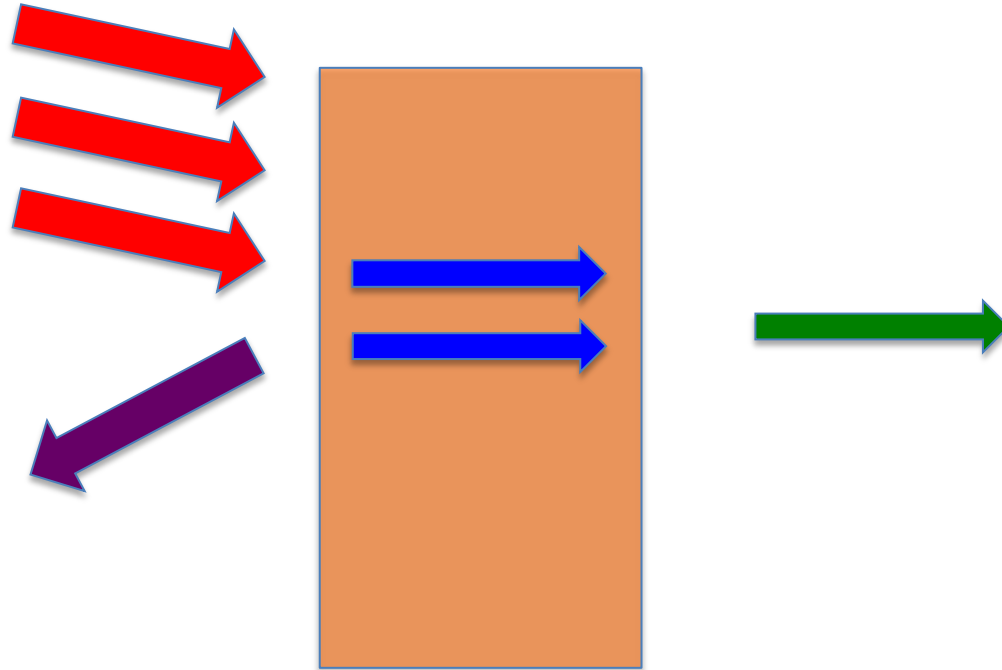


\* Manufacturability is also a big concern!!

# Typical Reflection, Transmission, and Absorption Data



$$\text{Total Incident } (\lambda) = A(\lambda) + T(\lambda) + R(\lambda)$$

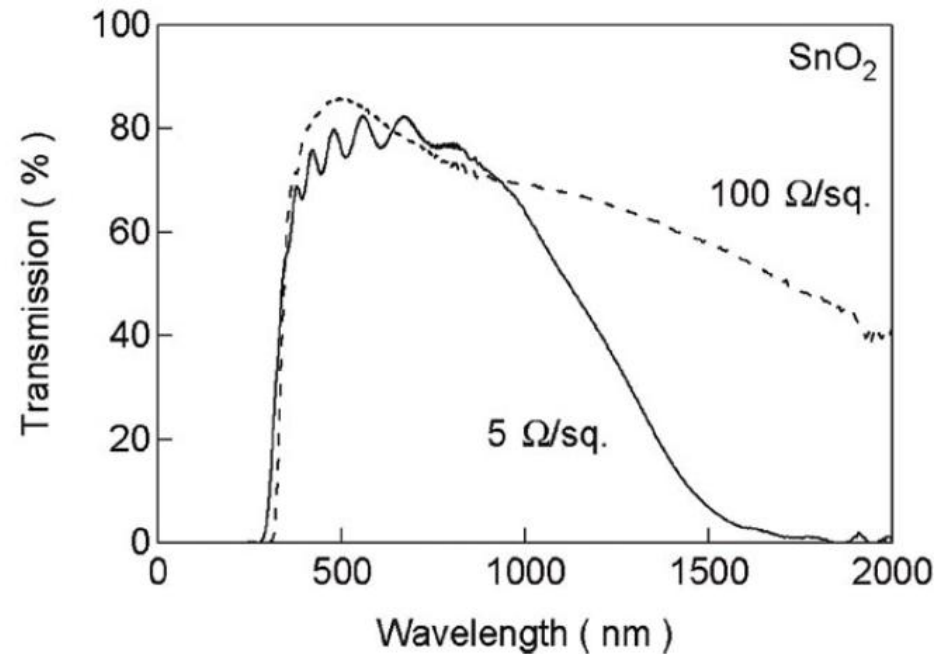
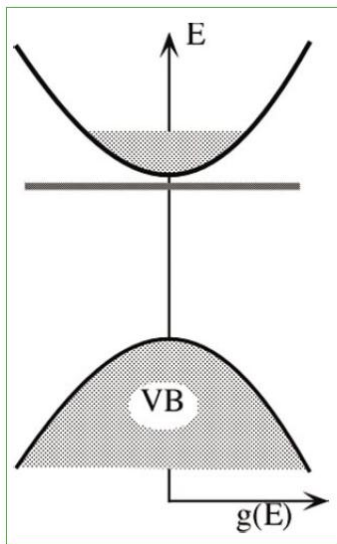


Conservation of Energy for each wavelength



# Defect Equilibria and Doping in TCOs

- TCO materials are typically wide band gap oxides that are degeneratively doped via defect or substitutional chemistry.
- The trade off between electrical conductivity and transparency is due to the interplay between the electronic structure of the material and the doping.

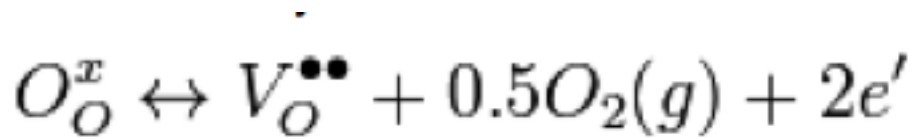
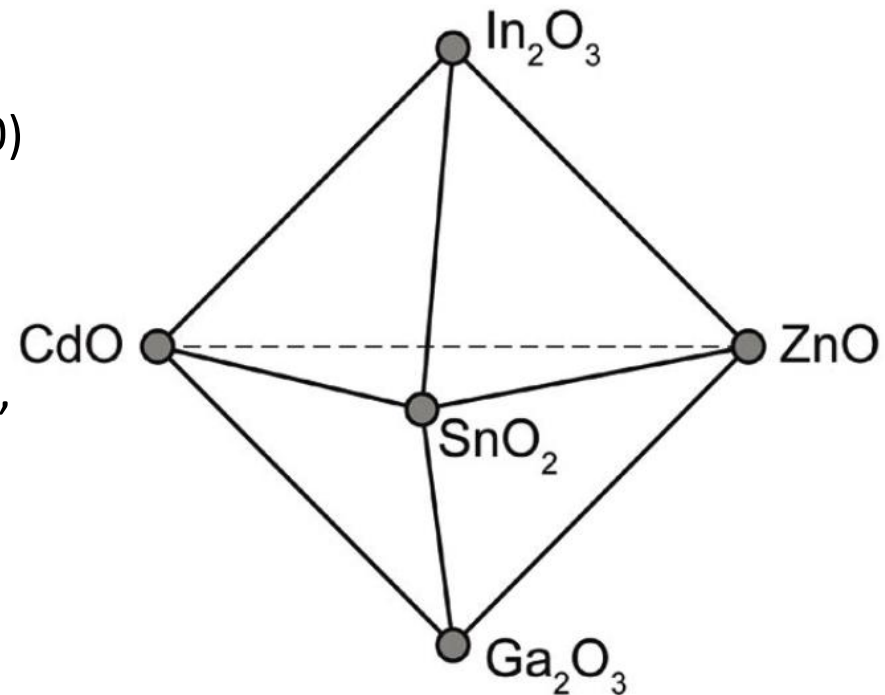


# Phase Space for Engineering the Properties of TCOs

“Conventional” compositional space

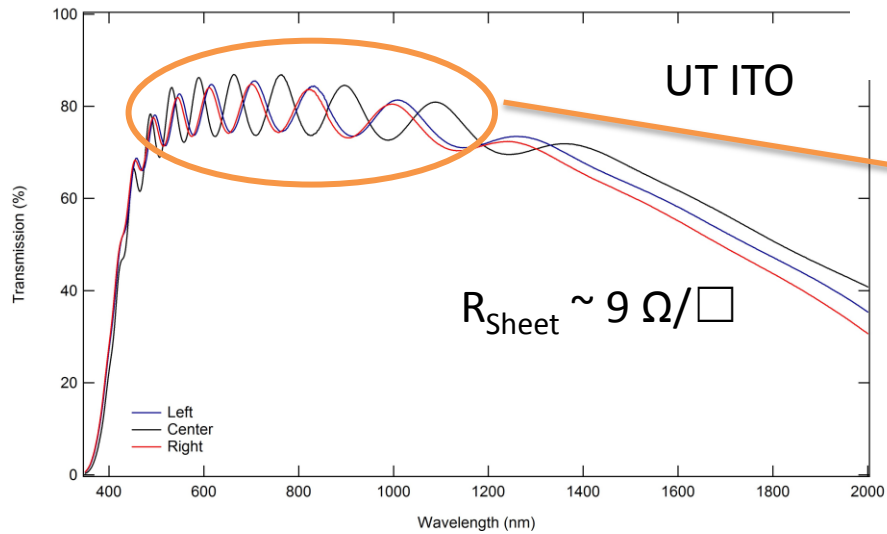
Additional Parameters for control:

- Compositional alloys (e.g.  $\text{Cd}_2\text{SnO}_4$ )
- Dopants on the anion sublattice (i.e. FTO)
- Dopants on the cation sublattice (e.g., ITO)
- Defect equilibria on oxygen sublattice
- New materials
- Nanomaterials (non-oxides, e.g. single-wall carbon nanotubes, metal nano wires, composites, etc.



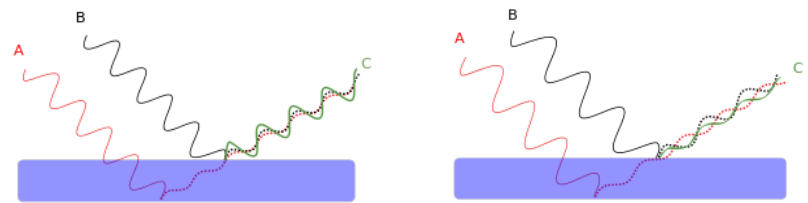
From: Perkins and Ginley

# ITO – Tin doped Indium Oxide

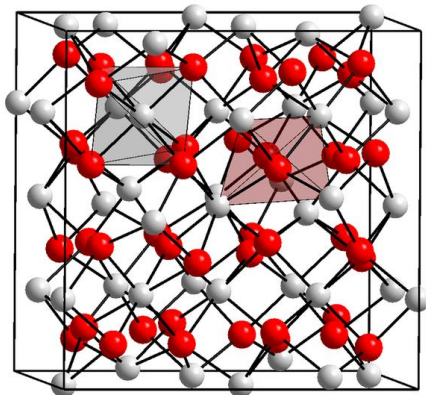
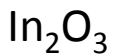


$$2n_{\text{coating}}d \cos(\theta_2) = m\lambda \quad \text{for constructive interference}$$

$$2n_{\text{coating}}d \cos(\theta_2) = \left(m - \frac{1}{2}\right) \lambda \quad \text{for destructive interference}$$



Courtesy of A. Phillips



2	13	14	15	16	17	18
						2 He Helium 4.002602
5 B Boron 10.811	6 C Carbon 12.0107	7 N Nitrogen 14.0067	8 O Oxygen 15.9994	9 F Fluorine 18.9984032	10 Ne Neon 20.1797	
13 Al Aluminum 26.9815386	14 Si Silicon 28.0855	15 P Phosphorus 30.973762	16 S Sulfur 32.06	17 Cl Chlorine 35.453	18 Ar Argon 39.948	
31 Ga Gallium 69.723	32 Ge Germanium 72.64	33 As Arsenic 74.9216	34 Se Selenium 78.96	35 Br Bromine 79.904	36 Kr Krypton 83.798	
49 In Indium 114.818	50 Sn Tin 118.710	51 Sb Antimony 121.757	52 Te Tellurium 127.6	53 I Iodine 126.905	54 Xe Xenon 131.29	
81 Tl Thallium 204.3833	82 Pb Lead 207.2	83 Bi Bismuth 208.9804	84 Po Polonium 209	85 At Astatine 210	86 Rn Radon 222	
113 Uut Ununtrium 288	114 Uuq Ununquadium 289	115 Uup Ununpentium 290	116 Uuh Ununhexium 291	117 Uus Ununseptium 292	118 Uuo Ununoctium 294	

# Snell's Law and the Index of Refraction

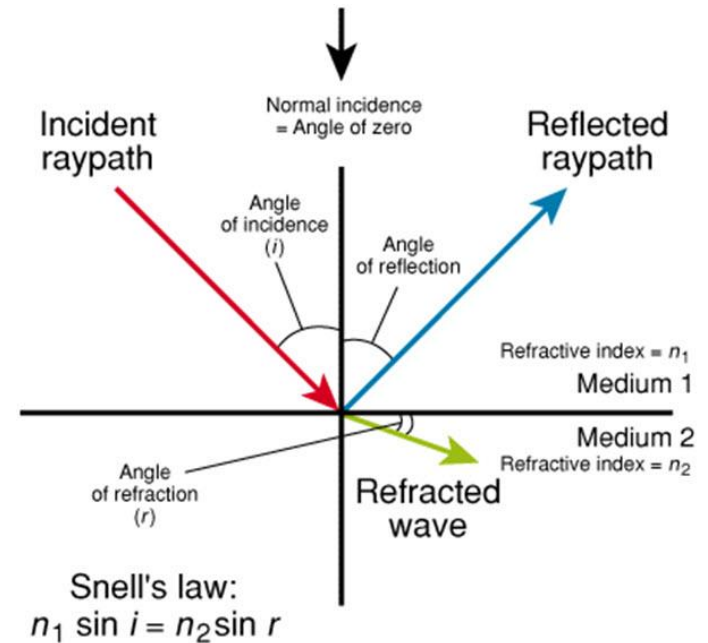
$n$ , the Index of Refraction, *aka* Refractive Index

- Describes how light propagates in a medium.
- Is a dimensionless number.
- The speed of light in a medium is reduced:

$$v_{ph} = \frac{c}{n} \quad v = \frac{c}{\lambda}$$

$$\lambda = \frac{\lambda_0}{n}$$

Where  $\lambda_0$  is the wavelength in vacuum



Although named after Dutch astronomer **Willebrord Snellius** (1580–1626), the law was first accurately described by the scientist **Ibn Sahl** at Baghdad court, when in 984 he used the law to derive lens shapes that focus light with no geometric aberrations in the manuscript *On Burning Mirrors and Lenses*

# Absorption

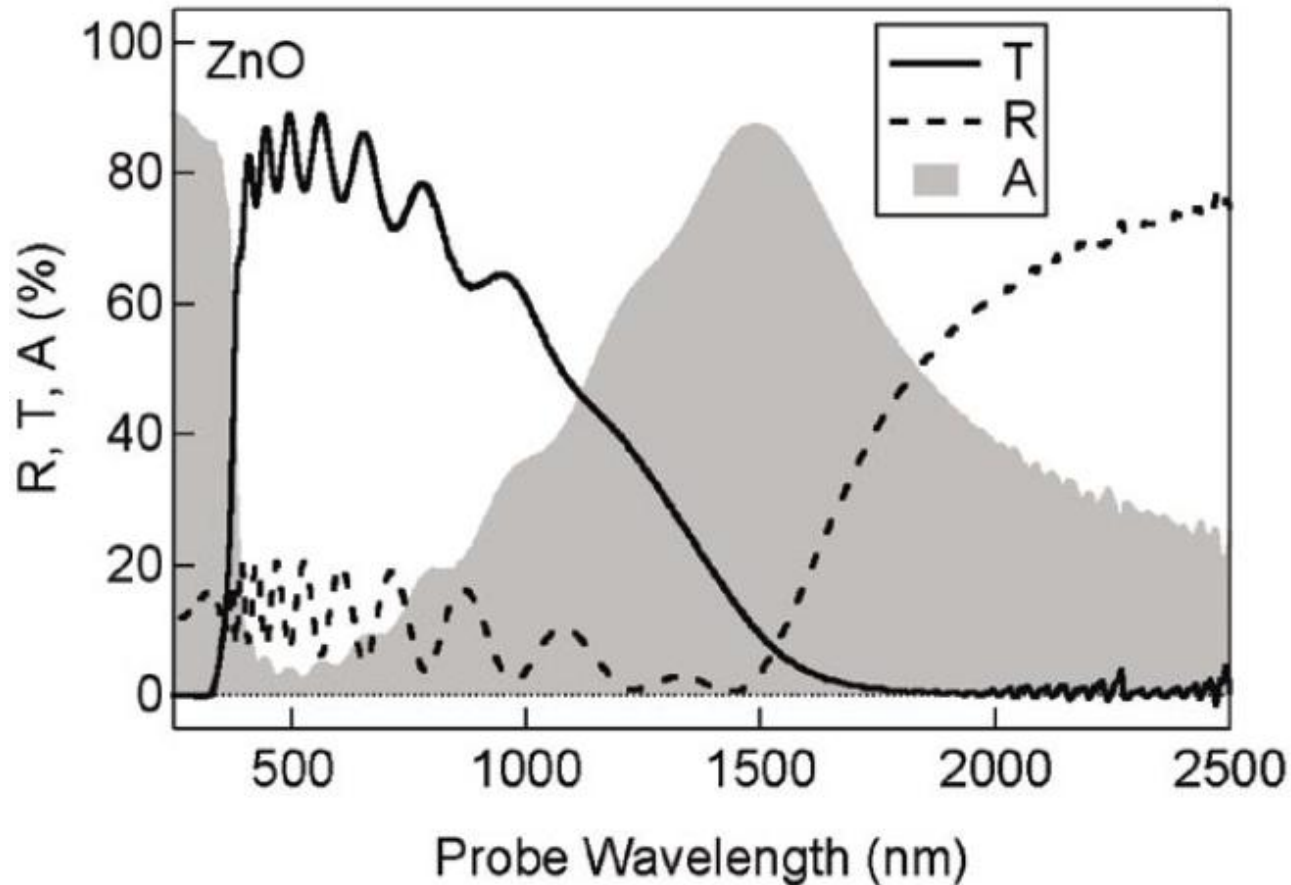
- Up to now, we have considered only the Index of Refraction,  $n$ .
- This is enough when there is no absorption (e.g., wide band gap oxides interacting with sub-band gap light).
- In general, we must consider refraction, reflection and absorption, and a complex index:

$$\tilde{n} = n + i\kappa$$

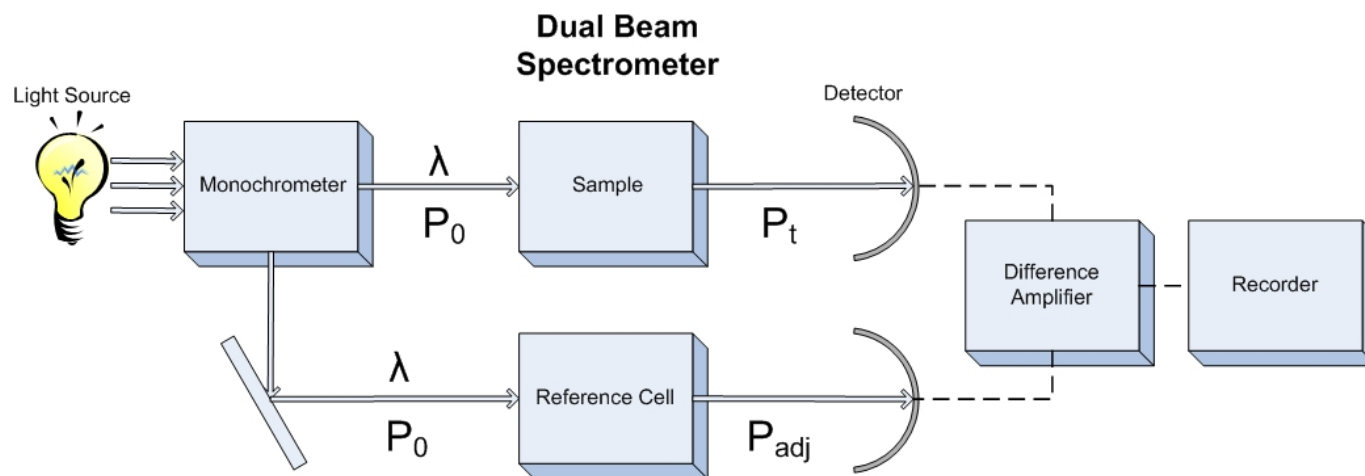
- Here,  $n$  is still the Index of Refraction, and reflects the phase speed of the light in the medium, but  $\kappa$  now refers to the amount of absorption loss.

$$\alpha = \frac{4\pi\kappa}{\lambda} \quad \frac{I}{I_0} = e^{-\alpha x}$$

# Typical Reflection, Transmission, and Absorption Data



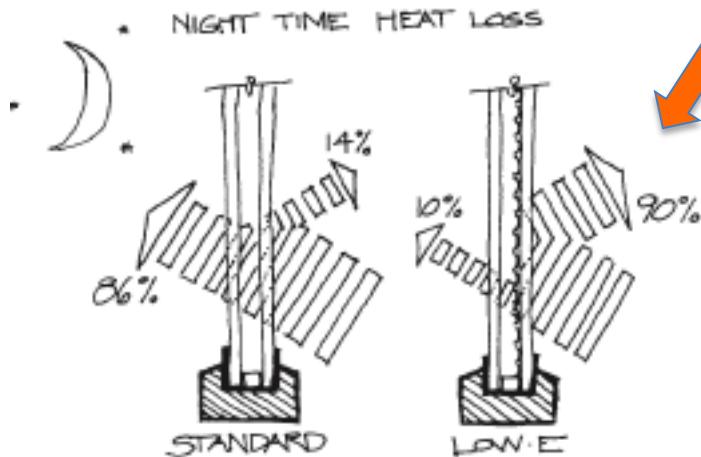
# Conventional Dual Beam Spectrophotometer



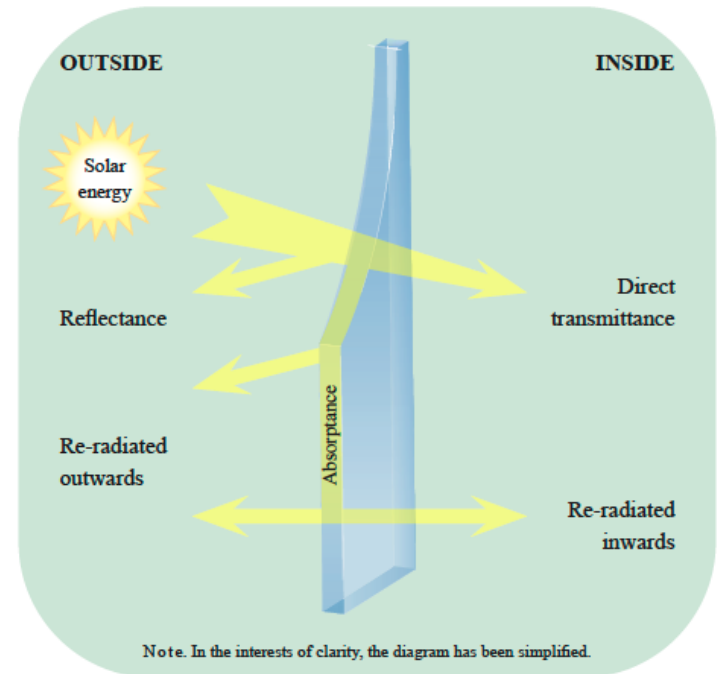
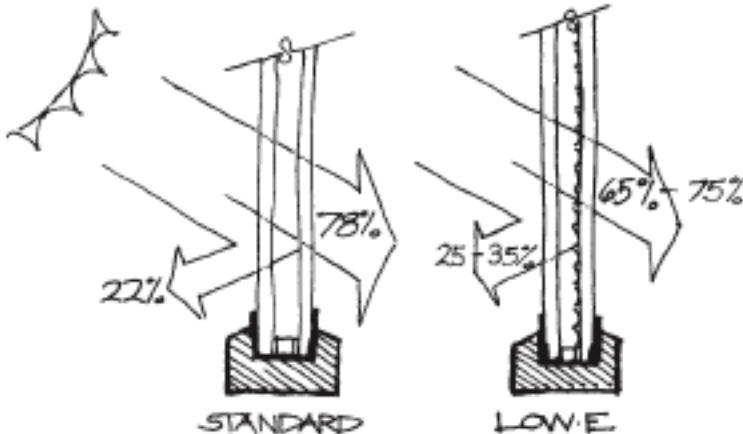
*In this Lab, we are building a Single Beam Spectrophotometer*

# TCO Coatings on Glass Facilitate High Efficiency window technology

Reflection of long wavelength light at night is a big deal!



Reduction in Solar Passive Heat gain during the day



[www.pilkington.com](http://www.pilkington.com)

Learn about how a Float Line Works at:

<http://www.youtube.com/watch?v=OVokYKqWRZE>

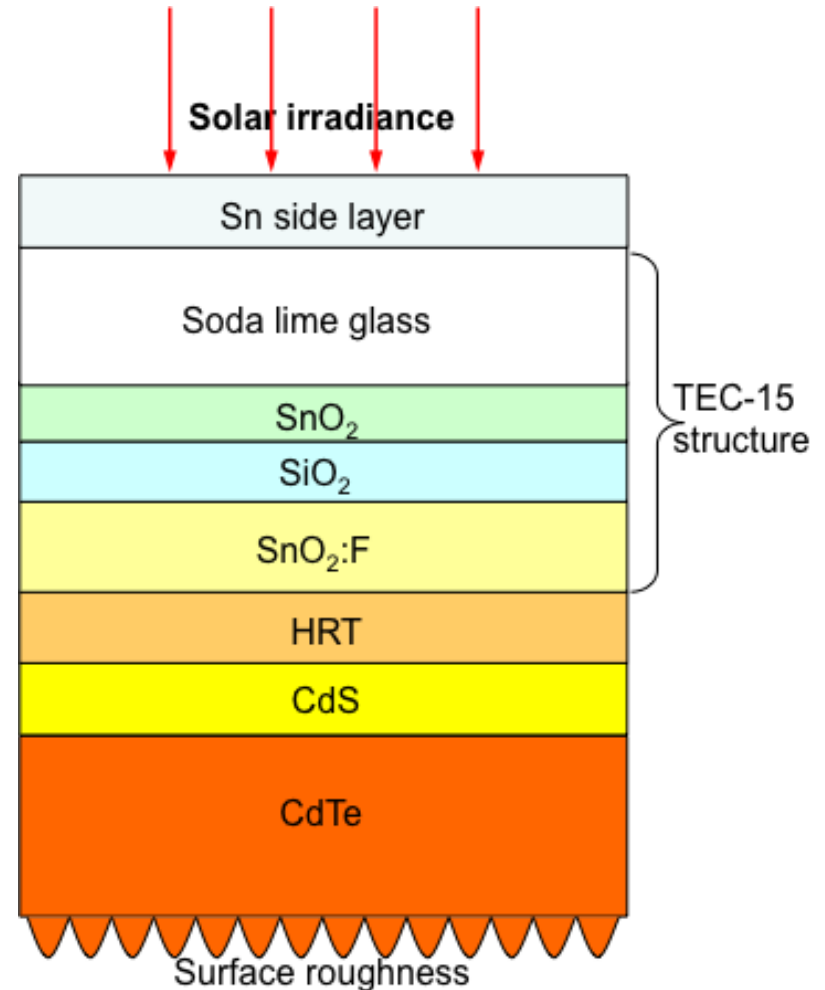
“Consumer’s guide to buying energy-efficient windows and doors” by Canada’s Office of Energy Efficiency



# TEC Coatings are Complex

The TEC-15 glass:

- Thick soda-lime float glass (3.2 mm)
- Thin  $\text{SnO}_2$  layer ( $\sim 300 \text{ \AA}$ )
- $\text{SiO}_2$  layer ( $\sim 200 \text{ \AA}$ )
- $\text{SnO}_2:\text{F}$  layer ( $\sim 3000 \text{ \AA}$ )
- Thick HRT ( $\sim 850 \text{ \AA}$ )



*Courtesy of Prakash Koirala*

# Different kinds of TEC products

## **TEC Glass™ portfolio**

### **TEC 7**

Offers the lowest resistivity value in the TEC Glass™ range. Combined with relatively low haze, it can be used for a wide range of applications including dye solar cells, electromagnetic shielding and thin film photovoltaics.

### **TEC 8**

Designed for use specifically with amorphous silicon thin film photovoltaics. This product combines the low resistivity of **TEC 7** with a high haze coating required for good conversion efficiencies of amorphous silicon modules.

### **TEC 15**

The best choice for applications requiring passive condensation control and thermal performance with low emissivity and clear color-neutral appearance.

### **TEC 35**

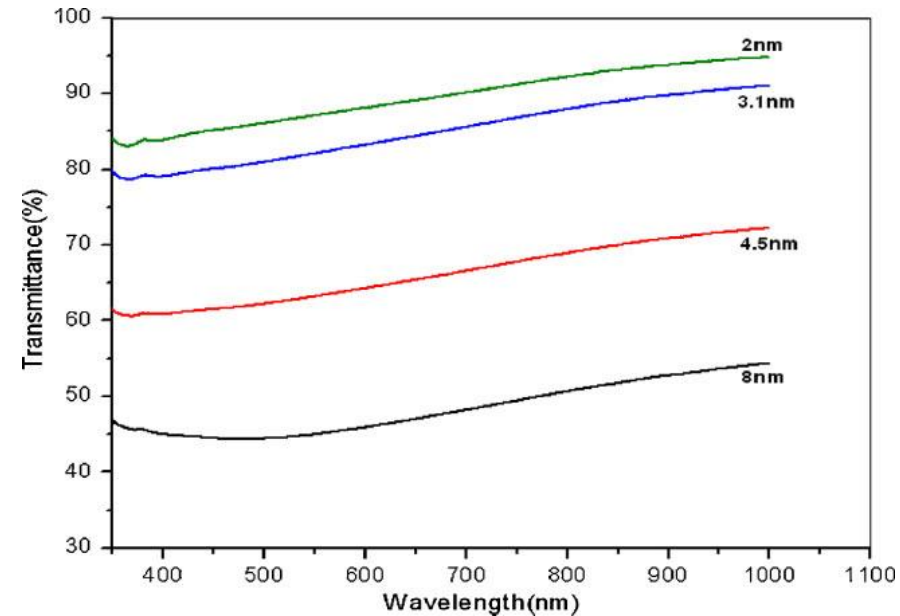
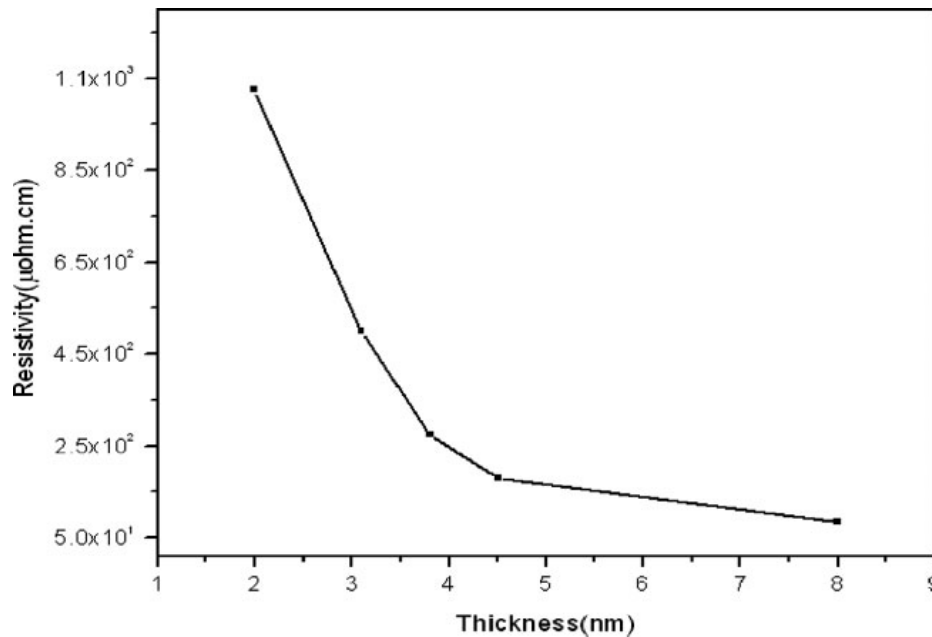
For use in heated glass applications, this product combines thermal control with superior electro-optical properties.

# Ultrathin chromium transparent metal contacts by pulsed dc magnetron sputtering

K. V. Rajani<sup>\*1</sup>, S. Daniels<sup>1</sup>, P. J. McNally<sup>2</sup>, F. Olabanji Lucas<sup>2</sup>, and M. M. Alam<sup>2</sup>

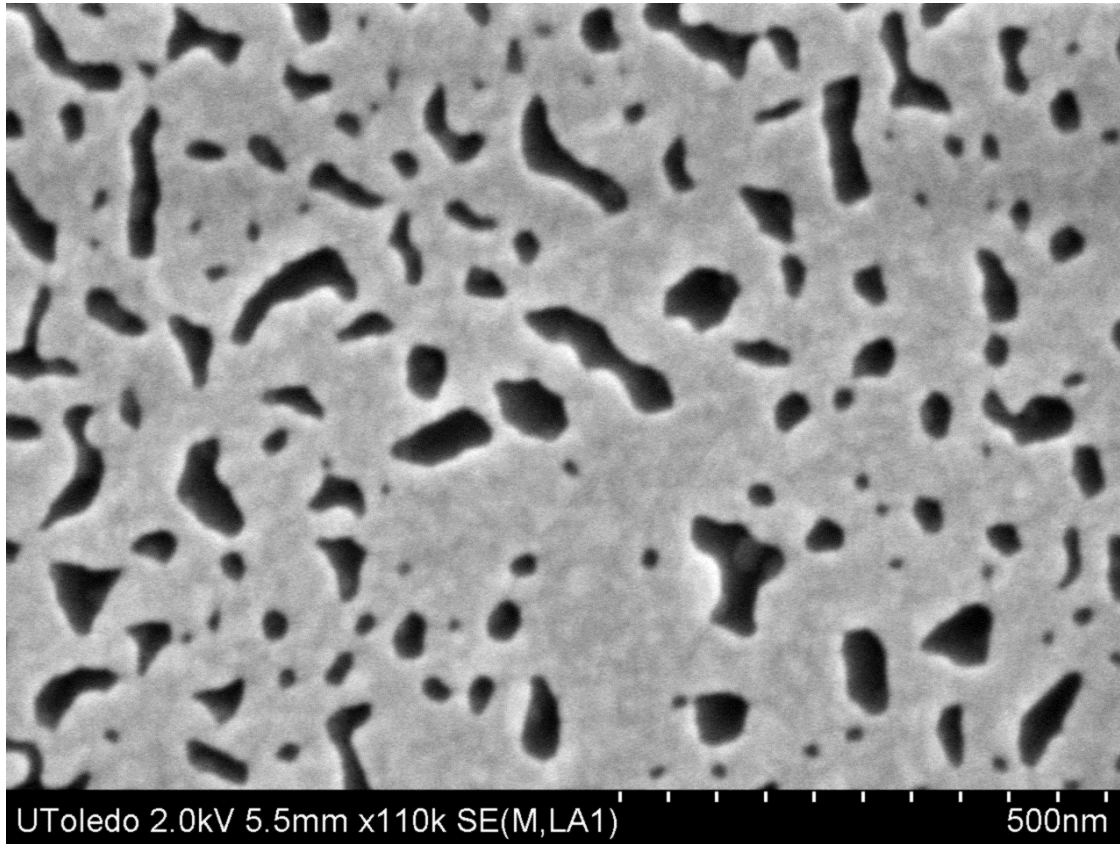
<sup>1</sup>Nanomaterials Processing Laboratory, National Centre for Plasma Science and Technology (NCPST), School of Electronic Engineering, Dublin City University, Dublin 9, Ireland

*Thin metal films can also be transparent*



“The sheet resistance values corresponding to the 2, 3.1, 4.5 and 8 nm thick films are 5x10<sup>3</sup>, 1.6x10<sup>3</sup>, 4x10<sup>2</sup> and 1x10<sup>2</sup> Ω/□, respectively.”

## Sheet Resistance – importance of film morphology



Scanning Electron Microscope (SEM) image of ~15 nm thick Au deposited by thermal evaporation.